



H.B. Fuller

Connecting what matters.™

ENGINEERING ADHESIVES

Adhesive Solutions for the Belting Industry



CONNECT YOUR BUSINESS WITH A COMPETITIVE EDGE

To bring robust, reliable and in-demand products to market, you need a partner with technical expertise that understands today's challenging belting industry. You need a partner that can help you deliver the products your customers want and provide the valuable support your business needs. That's why our solutions offer more than just innovative high-performance adhesives - in partnership with our customers we recognise market trends, take up ideas and develop solutions in teams. This is how we improve our customers' product and process quality and help them to stay competitive and to deliver end-use products that meet the ever-changing industry expectations.

With more than 30 years of experience in the belting industry, we know what matters to customers. Whether you are manufacturing conveyor or transmission belts, offer belt maintenance services or provide steel lining applications, you can rely on the performance of H.B. Fuller's adhesive solutions.

RUBBER CONVEYOR BELTS AND STEEL LINING

PRIMERS AND ADHESIVES

Product type	Product	Application				Hardener		Properties		
		Belt Manufacturing		Lining of steel rollers	Lining of tanks	Swift®hardener 9502	Swift®hardener 9503	Hardly flammable	Highly flammable	Other properties
		Side wall	Bar							
Steel primer	Swift®prime 2903			✓	✓				✓	Very good adhesion to roughened steel. Good combination with the following mentioned adhesives. Toluene free.
Adhesive	Helmitin® 14030	✓	✓	✓	✓	✓		✓		Good processability at low temperatures. Toluene and trichloroethylene free. Suitable to be used underground.
Adhesive	Helmitin® 14026	✓	✓	✓			✓		✓	High initial and final bonding strength. Toluene free.
Adhesive	Helmitin® 14031	✓	✓	✓			✓		✓	Easy to process at low temperatures. Very high initial bonding strength. Toluene free.

THINNERS AND CLEANERS

Product type	Product	Used for			Properties		
		Helmitin® 14030	Helmitin® 14026	Helmitin® 14031	Hardly flammable	Highly flammable	Other properties
Cleaner	Swift®clean 9041	✓			✓		Free of trichloroethylene. Suitable to be used underground.
Thinner	Helmitin® 676/2		✓	✓		✓	Free of toluene and chlorinated hydrocarbons.



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SYNTHETIC CONVEYOR BELTS AND POWER TRANSMISSION BELTS

PRIMERS AND ADHESIVES

Product type	Product	Hardener		Properties
		Helmitin® 49631 (long open time)	Härter F1 (for higher initial bonding strength)	
Primer	Helmitin® 15208	✓	✓	Primer for polyurethane and PVC materials.
Primer	Helmitin® T/FL			One-part halogenating primer for the preparation of rubber materials.
Adhesive	Helmitin® 3530/18	✓	✓	Good penetration due to low viscosity. Low activation temperature. Very good tack.
Adhesive	Helmitin® GPV-S	✓	✓	Very high initial bonding strength. Very high heat resistance.
Adhesive	Körplast SF	✓	✓	Cold contact adhesive.

THINNERS AND CLEANERS

Product type	Product	Used for			Application
		Helmitin® 3530/18	Helmitin® GPV	Helmitin® 15208	
Thinner	Helmitin® 694	✓	✓	✓	Cleaning of PVC and polyurethane.

INNOVATION AND TECHNICAL COMPETENCE

H.B. Fuller understands what's important for manufacturers in the belting industry. We know what international research and certification boards expect. Our superior industry knowledge and service delivery model is an important part of the H.B. Fuller package. Our passion is to develop innovative solutions together with you that set you apart from your competition. Reliable supply flexibility, reliable performance in demanding applications, reliable technical support - you can trust in high-performance products and a first-class technical service from H.B. Fuller. Our team of experts is at your side at any times!

ABOUT H.B. FULLER

Since 1887, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. H.B. Fuller's commitment to innovation brings together people, products and processes that answer and solve some of the world's biggest challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in electronics, disposable hygiene, health and beauty, medical, transportation, aerospace, clean energy, packaging, construction, woodworking, general industries and other consumer businesses. And, our promise to our people connects them with opportunities to innovate and thrive.



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IMPORTANT: The information contained herein is believed to be correct to the best of our knowledge. However the recommendations and suggestions herein are made without guarantee or representation as to results. It is the purchaser's responsibility to test and determine the suitability of the product for the purchaser's intended use and purpose. Purchaser assumes all risk and liability whatsoever regarding such suitability. Any product samples provided for testing are provided in accordance with standard limited warranties as stated on our technical data sheets.

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