



H.B. Fuller

Connecting what matters.™

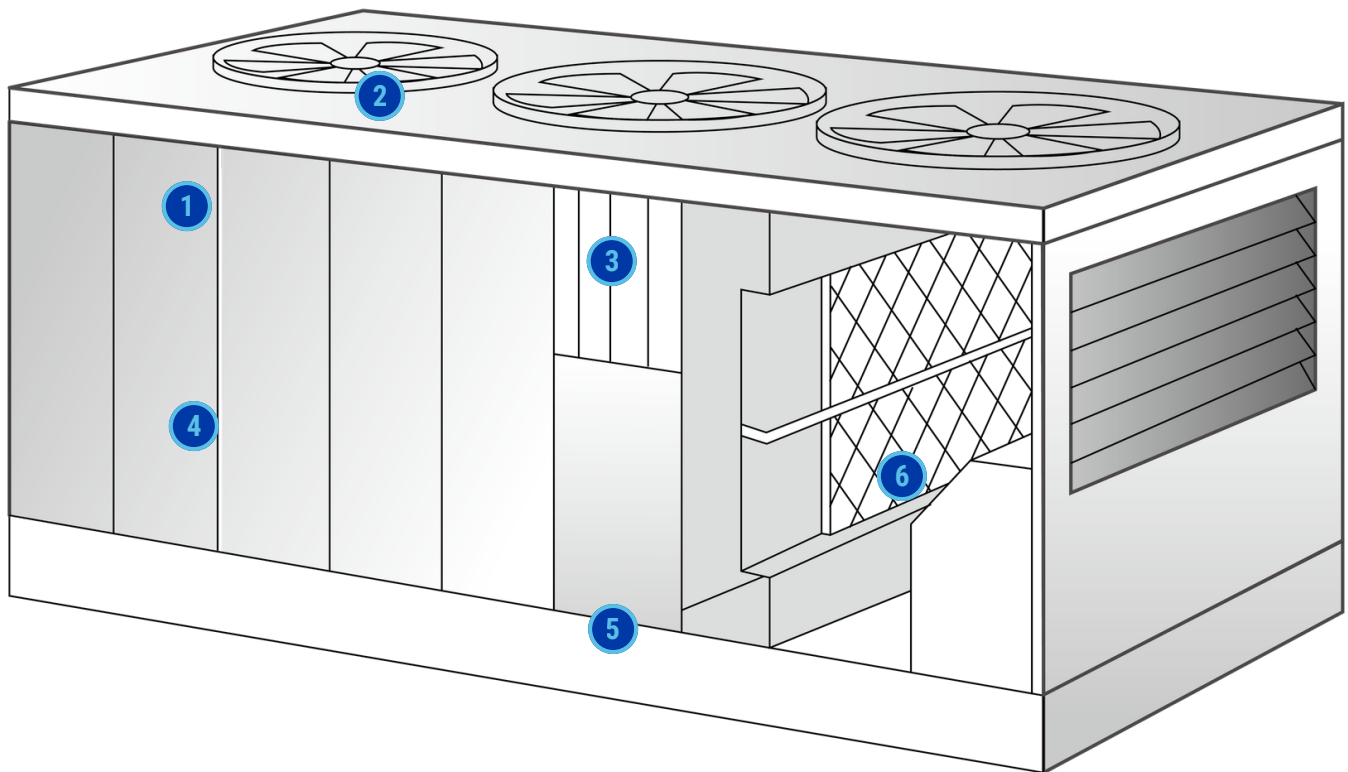
GENERAL INDUSTRIES

HVAC SOLUTIONS

H.B. Fuller offers advanced adhesive solutions engineered for the HVAC industry. With a proven track record, our products help manufacturers build energy efficient, reliable, and long-lasting equipment.

— INDUSTRIAL HVAC

- 1 Seam sealing**
 - Körapop ALU
- 2 Threadlocking**
 - Vibra-TITE TM 44 | TM 66
- 3 Elastic panel bonding and sealing**
 - Körapop 330 | 257 | 225 2K



- 4 Thread sealing**
 - Vibra-TITE SH 27
- 5 Perimeter sealing**
 - Ködiplast CT 100
- 6 Insulation panel bonding**
 - Swift® col 2035 | Körapur 666

INDUSTRIAL HVAC: RECOMMENDED SOLUTIONS

Product	Application	Key Properties	Key Benefits
Köräpop ALU	Seam Sealing	Elastic MS adhesive meeting hygiene requirements for HVAC systems (ISO 846).	Provides reliable seam sealing with compliance for hygiene standards.
Köräpop 330	Elastic Panel Bonding and Sealing	EC1+ certified high-performance elastic adhesive with high initial grab.	Ensures strong and durable bonding with fast handling for panels.
Köräpop 257	Elastic Panel Bonding and Sealing	Plasticizer-free elastic MS adhesive.	Offers high bonding strength for non-plasticized substrates.
Köräpop 225 2K	Elastic Panel Bonding and Sealing	2-part MS adhesive for large gap filling and faster curing.	Ideal for HVAC panels requiring large gap fills and quick curing.
Swift®col 2035	Insulation Panel Bonding	Temperature-resistant polychloroprene contact adhesive.	Strong bonding for insulation panels in high-temperature environments.
Köräpur 666	Insulation Panel Bonding	2-part PU adhesive, easy to apply and spread with a spatula.	Suitable for insulation panels needing reliable adhesion and easy application.
Ködiplast CT 100	Perimeter Sealing	Non-drying, industrial butyl solution for elastic and removable sealing.	Permanently elastic, allows for ease of maintenance in HVAC systems.
Vibra-TITE TM 44	Threadlocking for Nuts and Bolts	Medium-strength, thixotropic anaerobic threadlocker for disassemblable joints.	Prevents loosening and allows maintenance operations.
Vibra-TITE TM 66	Threadlocking for Nuts and Bolts	High-strength threadlocker for non-maintenance applications.	Provides secure fastening in high-stress conditions.
Vibra-TITE SH 27	Threadsealing	Anaerobic, chemical-resistant sealant for gas, steam, and water threads.	Ensures leak-proof and chemical-resistant sealing for HVAC fittings.

KEY BENEFITS



Sealing and Leak Prevention



Vibration and Noise Reduction



Thermal Insulation



Corrosion and Environmental Protection



Enhanced Structural Integrity



Simplified Assembly and Installation



Flexibility in Design



Weight Reduction



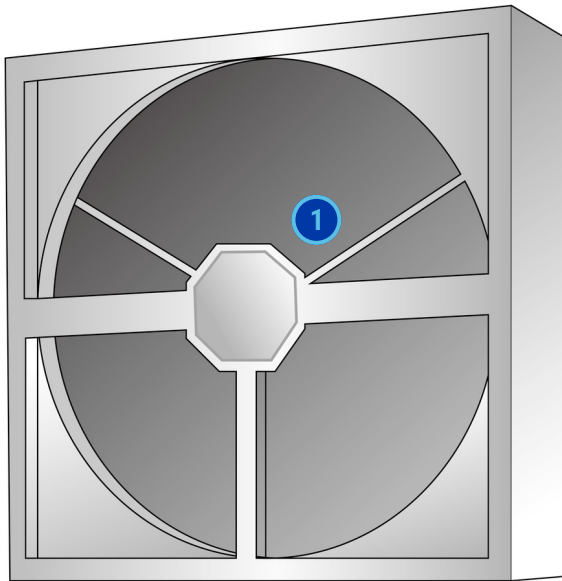
Improved Energy Efficiency



Resistance to Extreme Conditions



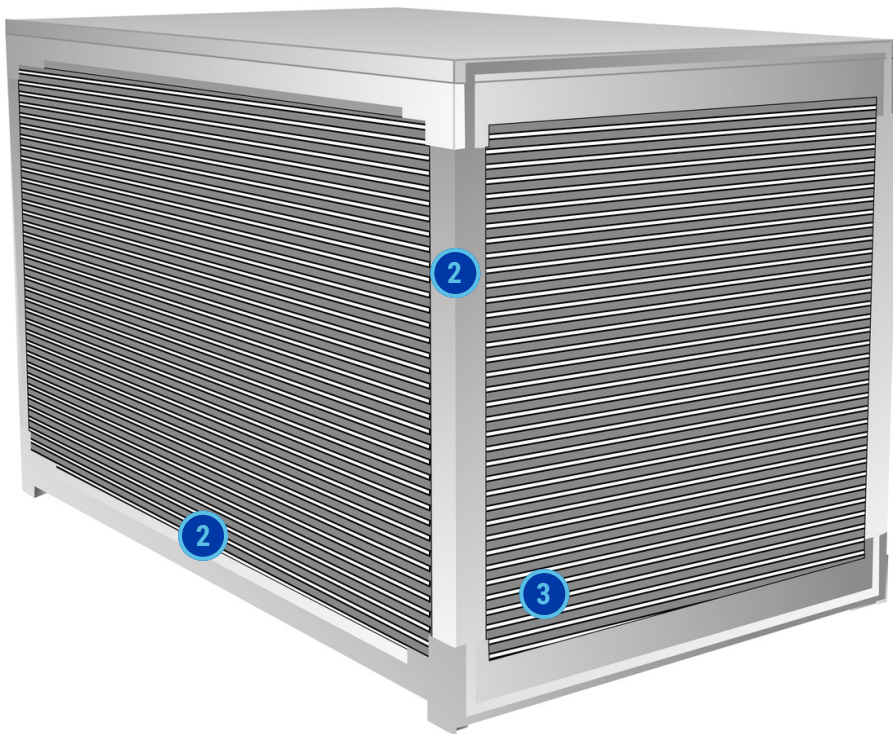
— HEAT EXCHANGERS



- 1** Wheel honeycomb bonding on rotary heat exchangers
- Prodas 2264

- 2** Core, frame and fin bonding
- Körapop ALU | Körapop 225 2-K

- 3** Potting/lacquering
- Körapur 672 NV



HEAT EXCHANGERS: RECOMMENDED SOLUTIONS

Product	Application	Key Properties	Key Benefits
Prodax 2264	Wheel Honeycomb Bonding on Rotary Heat Exchangers	Polyolefin-based hot melt adhesive.	Provides strong and durable bonding for rotary heat exchanger honeycomb wheels.
Körapop ALU	Core, Frame, and Fin Bonding	Fast-skinning STP adhesive with high mechanical performance, compliant with ISO 846 hygiene standards.	Ensures durable and hygienic bonding for HVAC systems and equipment.
Körapop 225 2K	Core, Frame, and Fin Bonding	2-part MS adhesive for attaining early strength and large gap filling. Certified EC1+.	Ideal for applications requiring quick curing and large gap-filling capabilities.
Körapur 672 NV	Potting/Lacquering	Pourable compound with ultimate corrosion protection and improved tightness of the exchanger. Available in various pot life profiles (60'/40'/10'/4').	Enhances corrosion resistance and tightness, ensuring long-lasting exchanger performance.

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