

Technical data sheet



Product: 2705

Manufacturer: SCAPA DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: EINSEITIG

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SCAPA 2705

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Scapa 2705

PVC Premium Electrical Adhesive Tape - 0.18mm

DESCRIPTION

Scapa 2705 is a 0.18mm premium quality, professional grade, electrical self-extinguishing soft PVC tape which uses an aggressive pressure sensitive rubber-based adhesive system. It has been designed for use where a recognised specification or international standard is a must and where environmental safety is a concern.

APPLICATIONS

- Primary electrical insulation
- Harnessing
- Protection for low and medium voltage cables splices
- Typically engineered for the professional requirements of telecom and electricity boards
- Automotive electrical wire harness wrapping

PRODUCT BENEFITS

- Excellent resistance to abrasion, corrosion and moisture
- High dielectric strength and mechanical protection
- Excellent conformability
- Suitable for indoor and outdoor applications
- Tape can be applied at low temperature (till -10°C)
- Provides higher voltage break-down and mechanical protection than Scapa 6022.
- Conforms to the European Directive 2011/65/EC (RoHS 2) and Commission Delegated Directive (EU) 2015/863 (RoHS 3)
- Complies to REACH
- Index temperature 0°C to 90°C according to IMQ and VDE Approval Certificates
- IMQ and VDE Approval Certificates according to IEC 60454-3-1
- Operating temperature resistance between -40°C to +105°C on harness according to Automotive OEMs' specifications

TECHNICAL PROPERTIES

| Technical Property | Nominal Value | Unit | Test Method |
|---------------------|--------------------|-------|-------------|
| Thickness | 0.18 | mm | IEC 60454-2 |
| Tensile Strength | 35 | N/cm | IEC 60454-2 |
| Elongation at Break | 180 | % | IEC 60454-2 |
| Adhesion to Steel | 1.8 | N/cm | IEC 60454-2 |
| Adhesion to Backing | 1.8 | N/cm | IEC 60454-2 |
| Dielectric Strength | 40 | kV/mm | IEC 60454-2 |
| Flammability | Self extinguishing | - | IEC 60454-2 |

STANDARD PRESENTATIONS

- Roll Length: 20 and 33metres
- Roll Width: 19, 25 and 50mm as standard. Other widths including 38mm available on request.
- Core: 32mm Scapa branded cardboard core
- Packaging: Cellowrapped with Scapa label and bar code
- Colours: Black, White, Grey, Red, Blue, Yellow (other colours available upon request)

RECOMMENDATIONS

Rolls should be stored flat on their cut edges in the original packaging. The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes. The storage temperature should be between +5°C and +25°C. Use within 24 months from the date of manufacturing.

The tape should be applied with sufficient tension to ensure an optimum bonding and a minimum of two layers with a half overlap. The final layer should be wrapped with a lower tension to prevent flagging effects.

Surfaces should be clean, dry and free of dust, grease, oil or other contaminants.