

Technical data sheet



Product: GPT-020TF

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: DOPPELSEITIG

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3M™ DOUBLE COATED TAPE GPT-020TF

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Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708



Technical Data Sheet

3M™ Double Coated Tape GPT-020TF

Product Description

Preliminary Technical Data Sheet

3M™ Double Coated Tape GPT-020TF is an 8 mil thick, double sided tape utilizing a modified acrylic adhesive with polyester carrier and a Translucent Red Polypropylene film liner.

Product Features

- High adhesion to a variety of substrates
- High initial tack
- High shear and temperature resistance
- Easy handling and converting due to polyester carrier
- Translucent Red Polypropylene Liner for clean handling and automatic unwinding
- General Purpose Tape (GPT)

Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Color			Clear
Adhesive Type			Modified Acrylic
Adhesive Carrier			PET
Adhesive Thickness		Faceside	0.095 mm (3.75 mil) ¹
Carrier Thickness			0.012 mm (0.47 mil)
Adhesive Thickness		Backside	0.095 mm (3.75 mil) ²
Total Tape Thickness	ASTM D3652		0.202 mm (7.95 mil)
Liner			Polypropylene film, Translucent Red
Liner Thickness			0.08 mm (3.1 mil)

¹ Faceside adhesive is on the interior of the roll, exposed when unwound and liner removed.

² Backside adhesive is on the exterior of the roll, exposed when liner is removed.

Typical Performance Characteristics

180° Peel Adhesion

Temperature: 23 °C (73 °F)

Dwell Time: 72 h

Backing: 2 mil PET

Test Method: ASTM D3330

Substrate	Value
Stainless Steel	11.8 N/cm (106 oz/in) ¹
ABS	12.3 N/cm (110 oz/in) ¹
Polycarbonate (PC)	14.6 N/cm (131 oz/in) ¹
Polypropylene (PP)	13.5 N/cm (121 oz/in) ¹
Glass	12.9 N/cm (116 oz/in) ¹

¹ 300 mm/min (12 in/min)

Substrate: Stainless Steel
 Dwell Time: 72 h
 Backing: 2 mil Aluminum Foil

Attribute Name	Test Method	Temperature	Test Condition	Value
Static Shear	ASTM D3654	23 °C (73 °F)	1000 g	10,000 min ¹
Static Shear	ASTM D3654	70 °C (158 °F)	500 g	10,000 min ¹
Static Shear	ASTM D3654	93 °C (200 °F)	500 g	10,000 min ¹
Shear Adhesion Failure Test - SAFT	PSTC 17		1000 g	146 °C (295 °F) ²
Shear Adhesion Failure Test - SAFT	PSTC 17		500 g	202 °C (395 °F) ²

¹ 25 x 25 mm (1 in x 1 in) sample area, test terminated after 10,000 minutes

² 25 x 25 mm (1 in x 1 in) Area Contact

Attribute Name	Value
Short Term Temperature Resistance	149 °C (300 °F) ¹
Long Term Temperature Resistance	93 °C (200 °F) ²

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Handling/Application Information

Application Examples

- Point of purchase displays (POP)
- Indoor/Outdoor signage and banners
- Bonding and mounting of sales displays and billboards.
- Paper bonding and packaging
- Splicing
- Mounting of plastic parts
- Mounting of furniture and decorative trims
- Fixing of decorative trims and emblems.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Certificate of Analysis (COA)

Available upon request.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Automotive Disclaimer

Select Automotive Applications:

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3M Center, St. Paul, MN 55144-1000
3M.com/iatd

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