

Technical data sheet



Product: ET 60

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: EINSEITIG

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3M™ PTFE FILM ELECTRICAL TAPE 60

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3M™ PTFE Film Electrical Tape 60 with Silicone Adhesive

Data Sheet

May 2021

Product Description 3M™ PTFE Film Electrical Tape 60 is a UL recognized flame retardant, natural colored, 3.9-mil (0.099 mm) thick tape composed of a 2-mil (0.051) thick PTFE film backing coated on one side with a non-corrosive, thermosetting silicone pressure-sensitive adhesive.

- Commonly used for high temperature coils, capacitors and wire harness applications
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 180°C (356°F)

Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Natural	Dielectric Breakdown ¹ - Minimum	8000 V
Adhesive	Thermosetting Silicone	Electrolytic Corrosion Factor ³	1.0
Backing	PTFE Film	Insulation Resistance ¹ - Minimum	1x10 ¹² Ω
Flame Retardant ²	Pass		
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	2 mil (0.051 mm)		
Total Thickness ¹	3.9 +/- 0.6 mils (0.099 +/- 0.015 mm)		
Adhesion to Steel ¹ - Minimum	22 oz/in (2.4 N/cm)		
Breaking Strength ¹ - Minimum	15 lb/in (26 N/cm)		
Elongation ¹ - Minimum	110%		

Notes:

1. ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
2. UL Recognized Flame Retardant per UL510A Standard
3. 3M Test Method ETM-54001 - 1.0 equates to no corrosion observed

Agency Approvals & Self Certifications

- UL Component Recognized: UL510A Standard, Category OARC2, File No. E17385
- Self-certified to Commercial Item Description: A-A-59474C (2013), Type I, Class 1
- For Regulatory information including RoHS, REACH, please visit www.3M.com/regs

Shelf Life & Storage

This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

Availability

3M™ PTFE Film Electrical Tape 60 available from 3M authorized distributors / converters

Also available from 3M.com/oem or call 1.800.245.3573.

3M™ PTFE Film Electrical Tape 60 with Silicone Adhesive

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