

Technical data sheet



Product: 1339

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: ELEKTRO

Article group: KLEBEBAND

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3M FILAMENT ELECTRICAL TAPE 1339

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3M™ Filament Reinforced Electrical Tape 1339 with Acrylic Adhesive

Data Sheet

May 2021

Product Description 3M™ Filament Reinforced Electrical Tape 1339 is a white, 6.45-mil (0.164 mm) thick tape composed of a polyester film glass filament scrim reinforced backing coated on one side with a non-corrosive, acrylic pressure-sensitive adhesive.

- Commonly used in lead anchoring and banding of coils
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 130°C (266°F)

Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	White	Dielectric Breakdown ¹ - Minimum	4990 V
Adhesive	Acrylic	Electrolytic Corrosion Factor ²	1.0
Backing	Polyester / Glass Filament	Insulation Resistance ¹ - Minimum	1x10 ¹⁰ Ω
Mechanical Properties	Value Imperial (Metric)		
Total Thickness ¹	6.45 +/- 0.75 mils (0.164 +/- 0.019 mm)		
Adhesion to Steel ¹ - Minimum	30 oz/in (3.3 N/cm)		
Breaking Strength ¹ - Minimum	250 lb/in (438 N/cm)		
Elongation ¹ - Minimum	0%		

Notes:

1. ASTM D1000 Test Method - Properties measured at room temperature 73°F (23°C) unless otherwise stated
2. 3M Test Method ETM-54001 - 1.0 equates to no corrosion observed

Agency Approvals & Self Certifications

- For Regulatory information including RoHS, REACH, please visit www.3M.com/regs

Shelf Life & Storage

This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

Availability

3M™ Filament Reinforced Electrical Tape 1339 available from 3M authorized distributors / converters

Also available from 3M.com/oem or call 1.800.245.3573.

3M™ Filament Reinforced Electrical Tape 1339 with Acrylic Adhesive

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