

Security data sheet



Product: ES5516

Manufacturer: PERMABOND ENGINEERING ADHESIVES

Product group: KLEBSTOFF

Article group: 1-K KLEBSTOFF

Download: 19.03.2026

PERMABOND ES5516

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Permabond ES5516

Safety Data Sheet

According to Annex II to REACH - Regulation (EU) 2020/878

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

 Product name **Permabond ES5516**

1.2. Relevant identified uses of the substance or mixture and uses advised against

 Intended use **Adhesive**

Identified Uses	Industrial	Professional	Consumer
Use	✓	✓	-

1.3. Details of the supplier of the safety data sheet

Name **Permabond Engineering Adhesives**
 Full address **Niederkasseler Lohweg 18**
 District and Country **40547 Düsseldorf Germany**
 Tel. **+44 (0)1962 711 661**

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

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1.4. Emergency telephone number

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SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Eye irritation, category 2	H319	Causes serious eye irritation.
Skin irritation, category 2	H315	Causes skin irritation.
Skin sensitization, category 1A	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment, chronic toxicity, category 2	H411	Toxic to aquatic life with long lasting effects.

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SECTION 2. Hazards identification ... / >>

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Warning

Hazard statements:

- H319** Causes serious eye irritation.
- H315** Causes skin irritation.
- H317** May cause an allergic skin reaction.
- H411** Toxic to aquatic life with long lasting effects.

Precautionary statements:

- P273** Avoid release to the environment.
- P280** Wear protective gloves / protective clothing / eye protection / face protection.
- P302+P352** IF ON SKIN: Wash with plenty of soap and water.
- P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313** IF exposed or concerned: Get medical advice / attention.

Contains:

EPOXY RESIN (Number average MW <= 700)
PHENOL, GLYCIDYL ETHER, EPOXY RESIN
4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]
2-PROPENOIC ACID, REACTION PRODUCTS WITH DIPENTAERYTHRITOL
ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE
2-Propenoic acid, reaction products with pentaerythritol

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration ≥ 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
EPOXY RESIN (Number average MW <= 700)		
INDEX	603-073-00-2 30 ≤ x < 60	Eye Irrit. 2 H319, Skin Irrit. 2 H315, Skin Sens. 1 H317, Aquatic Chronic 2 H411
EC	216-823-5	Skin Irrit. 2 H315: ≥ 5%, Eye Irrit. 2 H319: ≥ 5%
CAS	1675-54-3	
REACH Reg.	01-2119456619-26-XXXX	
4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]		
INDEX	10 ≤ x < 25	Skin Sens. 1 H317, Aquatic Chronic 2 H411
EC	249-204-3	
CAS	28768-32-3	
REACH Reg.	01-2119472303-45-XXXX	

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SECTION 3. Composition/information on ingredients ... / >>

2-PROPENOIC ACID, REACTION PRODUCTS WITH DIPENTAERYTHRITOL

INDEX $5 \leq x < 10$ Eye Irrit. 2 H319, Skin Sens. 1A H317, Aquatic Chronic 3 H412
EC 800-838-4
CAS 1384855-91-7
REACH Reg. 01-2119980666-22-XXXX

PHENOL, GLYCIDYL ETHER, EPOXY RESIN

INDEX $5 \leq x < 10$ Skin Sens. 1 H317, Aquatic Chronic 2 H411
EC 608-164-0
CAS 28064-14-4

METHYLENE DIPHENYL BIS(DIMETHYL UREA)

INDEX $1 \leq x < 5$ Aquatic Chronic 3 H412
EC 423-370-9
CAS 10097-09-3
REACH Reg. 01-0000016986-54

ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE

INDEX $1 \leq x < 2,5$ Skin Sens. 1B H317, Aquatic Chronic 2 H411
EC 282-810-6
CAS 84434-11-7
REACH Reg. 01-2119987994-10-XXXX

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE

INDEX $1 \leq x < 3$ Eye Dam. 1 H318, Aquatic Chronic 3 H412
EC 219-784-2
CAS 2530-83-8
REACH Reg. 01-2119513212-58-XXXX

2-Propenoic acid, reaction products with pentaerythritol

INDEX $0,1 \leq x < 1$ Acute Tox. 4 H302, Eye Dam. 1 H318, Skin Irrit. 2 H315, Skin Sens. 1 H317, Aquatic Chronic 2 H411
EC 629-850-6
CAS 1245638-61-2
LD50 Oral: <1350 mg/kg

Acrylic acid

INDEX $0 < x < 0,1$ Flam. Liq. 3 H226, Acute Tox. 4 H302, Acute Tox. 4 H312, Acute Tox. 4 H332, Skin Corr. 1A H314, Eye Dam. 1 H318, STOT SE 3 H335, Aquatic Acute 1 H400 M=1, Aquatic Chronic 2 H411, Classification note according to Annex VI to the CLP Regulation: D
EC 201-177-9
CAS 79-10-7
STOT SE 3 H335: $\geq 1\%$
LD50 Oral: 1500 mg/kg, ATE Dermal: 1100 mg/kg, ATE Inhalation vapours: 11 mg/l
REACH Reg. 01-2119452449-31

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

SKIN: Wash skin thoroughly with soap and water. If symptoms occur, seek medical attention. EYES: Be sure to remove any contact lenses before rinsing eyes. Promptly rinse eyes thoroughly with water while holding eyelids open. Continue rinsing for at least 15 minutes. Seek medical attention if discomfort persists. INGESTION: Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Seek medical attention. INHALING: Move exposed person to fresh air. Seek medical attention if symptoms are severe or persistent.

Rescuer protection

Information not available

4.2. Most important symptoms and effects, both acute and delayed

Contact with the skin: skin irritation. Mild dermatitis, allergic rash.
Contact with eyes: irritating and can cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Note for the doctor no specific recommendation. Symptomatic treatment.

Means to have available in the workplace for specific and immediate treatment

Information not available

Permabond ES5516**SECTION 5. Firefighting measures****5.1. Extinguishing media****SUITABLE EXTINGUISHING EQUIPMENT**

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture**HAZARDS DUE TO EXPOSURE IN THE EVENT OF FIRE**

Avoid breathing combustion products, carbon monoxide (CO), carbon dioxide (CO₂), and nitric oxides (NO_x).

5.3. Advice for firefighters**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage**7.1. Precautions for safe handling**

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Adhesive

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SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory references:

BGR	България	НАРЕДБА № 13 ОТ 30 ДЕКЕМВРИ 2003 Г. ЗА ЗАЩИТА НА РАБОТЕЩИТЕ ОТ РИСКОВЕ, СВЪРЗАНИ С ЕКСПОЗИЦИЯ НА ХИМИЧНИ АГЕНТИ ПРИ РАБОТА (изм. ДВ. бр.5 от 17 Януари 2020г.)
CZE	Česká Republika	NAŘÍZENÍ VLÁDY ze dne 10. května 2021, kterým se mění nařízení vlády č. 361/2007 Sb., kterým se stanoví podmínky ochrany zdraví při práci
DEU	Deutschland	Forschungsgemeinschaft MAK- und BAT-Werte-Liste 2022 Ständige Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe Mitteilung 58
DNK	Danmark	Bekendtgørelse om grænseværdier for stoffer og materialer - BEK nr 1458 af 13/12/2019
ESP	España	Límites de exposición profesional para agentes químicos en España 2023
EST	Eesti	Ohtlike kemikaalide ja neid sisaldavate materjalide kasutamise töötervishoiu ja tööhutuse nõuded ning töökeskkonna keemiliste ohutegurite piinormid [RT I, 21.12.2022, 14]
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en France Décret n° 2021-1849 du 28 décembre 2021
FIN	Suomi	HTP-VÄRDEN 2020. Koncentrationer som befunnits skadliga. SOCIAL - OCH HÄLSOVÄRDSMINISTERIETS PUBLIKATIONER 2020:25
GRC	Ελλάδα	Π.Δ. 26/2020 (ΦΕΚ 50/Α` 6.3.2020) Εναρμόνιση της ελληνικής νομοθεσίας προς τις διατάξεις των οδηγιών 2017/2398/ΕΕ, 2019/130/ΕΕ και 2019/983/ΕΕ «για την τροποποίηση της οδηγίας 2004/37/ΕΚ "σχετικά με την προστασία των εργαζομένων από τους κινδύνους που συνδέονται με την έκθεση σε καρκινογόνους ή μεταλλαξιογόνους παράγοντες κατά την εργασία"»
HUN	Magyarország	Az innovációért és technológiáért felelős miniszter 5/2020. (II. 6.) ITM rendelete a kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
HRV	Hrvatska	Pravilnik o izmjenama i dopunama Pravilnika o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
LTU	Lietuva	Jsakymas dėl lietuvos higienos normos hn 23:2011 „cheminių medžiagų profesinio poveikio ribiniai dydžiai. Matavimo ir poveikio vertinimo bendrieji reikalavimai“ patvirtinimo
LVA	Latvija	Grozījumi Ministru kabineta 2007. gada 15. maija noteikumos Nr. 325 "Darba aizsardzības prasības saskarē ar ķīmiskajām vielām darba vietās" (prot. Nr. 32 18. §; prot. Nr. 1 22. §)
NOR	Norge	Forskrift om endring i forskrift om tiltaksverdier og grenseverdier for fysiske og kjemiske faktorer i arbeidsmiljøet samt smitterisikogrupper for biologiske faktorer (forskrift om tiltaks- og grenseverdier), 21. august 2018 nr. 1255
NLD	Nederland	Arbeidsomstandighedenregeling. Lijst van wettelijke grenswaarden op grond van de artikelen 4.3, eerste lid, en 4.16, eerste lid, van het Arbeidsomstandighedenbesluit
PRT	Portugal	Decreto-Lei n.º 1/2021 de 6 de janeiro, valores-limite de exposição profissional indicativos para os agentes químicos. Decreto-Lei n.º 35/2020 de 13 de julho, proteção dos trabalhadores contra os riscos ligados à exposição durante o trabalho a agentes cancerígenos ou mutagénicos
POL	Polska	Rozporządzenie ministra rozwoju, pracy i technologii z dnia 18 lutego 2021 r. Zmieniające rozporządzenie w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy
ROU	România	Hotărârea nr. 53/2021 pentru modificarea hotărârii guvernului nr. 1.218/2006, precum și pentru modificarea și completarea hotărârii guvernului nr. 1.093/2006
RUS	Россия	ПОСТАНОВЛЕНИЕ от 13 февраля 2018 г. N 25 ОБ УТВЕРЖДЕНИИ ГИГИЕНИЧЕСКИХ НОРМАТИВОВ ГН 2.2.5.3532-18 "ПРЕДЕЛЬНО ДОПУСТИМЫЕ КОНЦЕНТРАЦИИ (ПДК) ВРЕДНЫХ ВЕЩЕСТВ В ВОЗДУХЕ РАБОЧЕЙ ЗОНЫ"
SVK	Slovensko	NARIADENIE VLÁDY Slovenskej republiky z 12. augusta 2020, ktorým sa mení a dopĺňa nariadenie vlády Slovenskej republiky č. 356/2006 Z. z. o ochrane zdravia zamestnancov pred rizikami súvisiacimi s expozíciou karcinogénnym a mutagénnym faktorom pri práci v znení neskorších predpisov
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2023

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SECTION 8. Exposure controls/personal protection ... / >>

Acrylic acid

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m ³	ppm	mg/m ³	ppm	
TLV	BGR	29	10	59	20	STEL: 1'
TLV	CZE	29	9,686	59	19,706	NPK-P= 1 min
AGW	DEU	30	10	30 (C)	10 (C)	
MAK	DEU	30	10	30	10	
TLV	DNK			5,9	2	SKIN E
TLV	EST	29	10	45	15	
VLEP	FRA	29	10	59	20	
HTP	FIN	6	2	45 (C)	15 (C)	
TLV	GRC	29	10	59	20	STEL: 1'
AK	HUN	29		59		CK: 1 min
GVI/KGVI	HRV	29	10	59	20	KGVI: 1 min
VLEP	ITA	29	10	59	20	SKIN STEL: 1 min
RD	LTU	29	10	59 (C)	20 (C)	
RV	LVA	5	1,7	59	20	STEL: 1min
TLV	NOR	29	10	59	20	
TGG	NLD	29		59		TGG: 1 min
VLE	PRT	29	10	59	20	STEL: 1 min
NDS/NDSch	POL	10		29,5		SKIN
TLV	ROU	29	10	59	20	STEL: 1'
ПДК	RUS	5		15		n
NPEL	SVK	29	10	59	20	NPEL: 1'
WEL	GBR	29	10	59	20	STEL: 1-minute
OEL	EU	29	10	59	20	STEL: 1'
TLV-ACGIH		6	2			SKIN

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,003	mg/l
Normal value in marine water	0,0003	mg/l
Normal value for fresh water sediment	0,0236	mg/kg
Normal value for marine water sediment	0,00236	mg/kg
Normal value of STP microorganisms	0,9	mg/l
Normal value for the terrestrial compartment	1	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					30 mg/m ³		30 mg/m ³	
Skin					1 mg/cm ²		1 mg/cm ²	

EPOXY RESIN (Number average MW <= 700)

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,006	mg/l
Normal value in marine water	0,001	mg/l
Normal value for fresh water sediment	0,341	mg/kg
Normal value for marine water sediment	0,034	mg/kg
Normal value of STP microorganisms	10	mg/l
Normal value for the food chain (secondary poisoning)	11	mg/kg
Normal value for the terrestrial compartment	0,065	mg/kg

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral				0,5 mg/kg/d				
Inhalation				0,87 mg/m ³				4,93 mg/m ³
Skin				0,0893 mg/kg/d				0,75 mg/kg/d

SECTION 8. Exposure controls/personal protection ... / >>

4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,005	mg/l
Normal value in marine water	0	mg/l
Normal value for fresh water sediment	0,017	mg/kg/d
Normal value for marine water sediment	0,002	mg/kg/d
Normal value of STP microorganisms	1000	mg/l
Normal value for the terrestrial compartment	0,011	mg/kg/d

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation								3.5 mg/m3
Skin								0.5 mg/kg bw/d

ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE

Predicted no-effect concentration - PNEC

Normal value in fresh water	1	mg/l
Normal value in marine water	0,0001	mg/l
Normal value for fresh water sediment	0,24	mg/kg/d
Normal value for marine water sediment	0,024	mg/kg/d
Normal value for water, intermittent release	0,0353	mg/l
Normal value for the terrestrial compartment	0,047	mg/kg/d

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation								5,88 mg/m3
Skin								1,7 mg/kg bw/d

METHYLENE DIPHENYL BIS(DIMETHYL UREA)

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
MAK	DEU	4				INHAL
MAK	DEU	1,5				THORA
VLA	ESP	3				RESP
VLA	ESP	10				THORA
VLE	PRT	3				INHAL
VLE	PRT	10				THORA

2-PROPENOIC ACID, REACTION PRODUCTS WITH DIPENTAERYTHRITOL

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,008	mg/l
Normal value for fresh water sediment	383	mg/kg/d
Normal value for marine water sediment	38,3	mg/kg/d

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SECTION 8. Exposure controls/personal protection ... / >>

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,45	mg/l
Normal value in marine water	0,045	mg/l
Normal value for fresh water sediment	1,6	mg/kg/d
Normal value for marine water sediment	0,16	mg/kg/d
Normal value for water, intermittent release	0,45	mg/l
Normal value of STP microorganisms	8,2	mg/l
Normal value for the terrestrial compartment	0,063	mg/kg/d

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers			Effects on workers			Chronic	Chronic
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic		
Oral				5 mg/kg bw/d				
Inhalation		26400 mg/m3		17 mg/m3		26400 mg/m3		70.5 mg/m3
Skin				5 mg/kg bw/d				10 mg/kg bw/d

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.
VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (see standard EN 374): compatibility, degradation, permeability time.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN ISO 16321).

RESPIRATORY PROTECTION

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. Use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387).

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	paste	
Colour	ivory	
Odour	characteristic	
Melting point / freezing point	not available	
Initial boiling point	not available	
Flammability	not available	

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SECTION 9. Physical and chemical properties ... / >>

Lower explosive limit	not available	
Upper explosive limit	not available	
Flash point	> 100	°C
Auto-ignition temperature	not available	
Decomposition temperature	not available	
pH	not available	Reason for missing data: substance/mixture is non-soluble (in water)
Kinematic viscosity	not available	Temperature: 25 °C
Dynamic viscosity	~660000 cps	
Solubility	not available	
Partition coefficient: n-octanol/water	not available	
Vapour pressure	not available	
Density and/or relative density	1,14	
Relative vapour density	not available	
Particle characteristics	not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

The following materials may react with the product: Strong oxidizing agents, Reducing agents, strong acids and bases.

Acrylic acid

Keep away from: oxidising agents. Maintaining a temperature of less than 13°C/55°F. May polymerise if exposed to: heat.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

Acrylic acid

Risk of explosion on contact with: oxidising agents, oxygen, peroxides. May polymerise on contact with: alkaline hydroxides, amines, ammonia, sulphuric acid. Forms explosive mixtures with: hot air.

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

Protect from direct sunlight.

Avoid contact with acids and oxidizing agents.

Acrylic acid

Avoid exposure to: light, sources of heat, naked flames. Avoid contact with: oxygen.

10.5. Incompatible materials

See the reactivity section.

Acrylic acid

Incompatible with: peroxides, oxidising substances, strong acids, strong bases, amines, iron salts, oleum, chlorosulphuric acid.

10.6. Hazardous decomposition products

By thermal decomposition, carbon monoxide, carbon dioxide and other unidentified organic compounds.

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SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
 It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation) of the mixture:	Not classified (no significant component)
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	Not classified (no significant component)

Acrylic acid	
LD50 (Dermal):	> 2000 mg/kg Rabbit
ATE (Dermal):	1100 mg/kg estimate from table 3.1.2 of Annex I of the CLP (figure used for calculation of the acute toxicity estimate of the mixture)
LD50 (Oral):	1500 mg/kg Rat
LC50 (Inhalation vapours):	> 5,1 mg/l/4h Rat

EPOXY RESIN (Number average MW <= 700)	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg

PHENOL, GLYCIDYL ETHER, EPOXY RESIN	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg

4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]	
LD50 (Dermal):	> 3000 mg/kg
LD50 (Oral):	> 5000 mg/kg
LC50 (Inhalation vapours):	> 30 mg/l/4h

ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 5000 mg/kg

METHYLENE DIPHENYL BIS(DIMETHYL UREA)	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	5000 mg/kg

2-PROPENOIC ACID, REACTION PRODUCTS WITH DIPENTAERYTHRITOL	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg

2-Propenoic acid, reaction products with pentaerythritol	
LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	< 1350 mg/kg

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SECTION 11. Toxicological information ... / >>

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE

LD50 (Dermal):	4250 mg/kg Rabbit - New Zealand white
LD50 (Oral):	8025 mg/kg Rat - Wistar
LC50 (Inhalation vapours):	5,3 mg/l Rat - Fischer 344

SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

This product is dangerous for the environment and is toxic for aquatic organisms. In the long term, it has negative effects on the aquatic environment.

12.1. Toxicity

Acrylic acid	
LC50 - for Fish	315 mg/l/96h <i>Leuciscus idus melanotus</i>
EC50 - for Crustacea	765 mg/l/48h <i>Daphnia magna</i>
EC50 - for Algae / Aquatic Plants	118 mg/l/72h <i>Chlorococcales</i>

EPOXY RESIN (Number average MW <= 700)

LC50 - for Fish	2 mg/l/96h
EC50 - for Crustacea	1,8 mg/l/48h
EC50 - for Algae / Aquatic Plants	11 mg/l/72h
Chronic NOEC for Crustacea	0,3 mg/l
Chronic NOEC for Algae / Aquatic Plants	4,2 mg/l

PHENOL, GLYCIDYL ETHER, EPOXY RESIN

LC50 - for Fish	5,7 mg/l/96h
EC50 - for Crustacea	3,5 mg/l/48h

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SECTION 12. Ecological information ... / >>

4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE]

LC50 - for Fish	7 mg/l/96h
EC50 - for Crustacea	6,7 mg/l/48h
EC50 - for Algae / Aquatic Plants	4,8 mg/l/72h

ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE

LC50 - for Fish	1,89 mg/l/96h
EC50 - for Crustacea	2,26 mg/l/48h
EC50 - for Algae / Aquatic Plants	1,01 mg/l/72h
Chronic NOEC for Fish	> 1,29 mg/l

METHYLENE DIPHENYL BIS(DIMETHYL UREA)

LC50 - for Fish	> 302 mg/l/96h
EC50 - for Crustacea	> 398 mg/l/48h
EC50 - for Algae / Aquatic Plants	294 mg/l/72h 96h

2-PROPENOIC ACID, REACTION PRODUCTS WITH DIPENTAERYTHRITOL

LC50 - for Fish	8,9 mg/l/96h
EC50 - for Crustacea	18 mg/l/48h

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE

LC50 - for Fish	55 mg/l/96h Cyprinus carpio
EC50 - for Crustacea	324 mg/l/48h Simocephalus vetulus

12.2. Persistence and degradability

Acrylic acid	
Solubility in water	1000000 mg/l
Rapidly degradable	

EPOXY RESIN (Number average MW ≤ 700)
 NOT rapidly degradable

PHENOL, GLYCIDYL ETHER, EPOXY RESIN
 NOT rapidly degradable

ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE
 NOT rapidly degradable

METHYLENE DIPHENYL BIS(DIMETHYL UREA)
 NOT rapidly degradable

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE
 NOT rapidly degradable

12.3. Bioaccumulative potential

Acrylic acid	
Partition coefficient: n-octanol/water	0,46
BCF	0,491

EPOXY RESIN (Number average MW ≤ 700)	
BCF	31

[3-(2,3-EPOXYPROPOXY) PROPYL] TRIMETHOXYSILANE	
Partition coefficient: n-octanol/water	-2,6

12.4. Mobility in soil

Acrylic acid	
Partition coefficient: soil/water	0,78
ETHYL PHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINATE	
Partition coefficient: soil/water	3,37

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

Permabond ES5516

SECTION 12. Ecological information ... / >>

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

The management of waste arising from the use or dispersal of this product must be organised in accordance with occupational safety regulations. See section 8 for possible need for PPE.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

Waste class 08 04 09* stickers and sealed sealing, containing organic solvents or other dangerous substances.

SECTION 14. Transport information

14.1. UN number or ID number

ADR / RID, IMDG, IATA: UN 3082

ADR / RID: In accordance with Special Provision 375, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to ADR provisions.

IMDG: In accordance with Section 2.10.2.7 of IMDG Code, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to IMDG Code provisions.

IATA: In accordance with SP A197, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to IATA dangerous goods regulations.

14.2. UN proper shipping name

ADR / RID: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); 4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE])

IMDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); 4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE])

IATA: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); 4,4'-METHYLENEBIS[N,N-BIS(2,3-EPOXYPROPYL)ANILINE])

14.3. Transport hazard class(es)

ADR / RID: Class: 9 Label: 9



IMDG: Class: 9 Label: 9



IATA: Class: 9 Label: 9



14.4. Packing group

ADR / RID, IMDG, IATA: III

SECTION 14. Transport information ... / >>

14.5. Environmental hazards

ADR / RID: Environmentally Hazardous



IMDG: Marine Pollutant



IATA: Environmentally Hazardous



14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 90 Special provision: 274, 335, 375, 601	Limited Quantities: 5 lt	Tunnel restriction code: (-)
IMDG:	EMS: F-A, S-F	Limited Quantities: 5 lt	
IATA:	Cargo: Passengers: Special provision:	Maximum quantity: 450 L Maximum quantity: 450 L A97, A158, A197, A215	Packaging instructions: 964 Packaging instructions: 964

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU: E2

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

<u>Product</u>	
Point	3 - 40
<u>Contained substance</u>	
Point	75

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors
not applicable

Substances in Candidate List (Art. 59 REACH)
On the basis of available data, the product does not contain any SVHC in percentage \geq than 0,1%.

Substances subject to authorisation (Annex XIV REACH)
None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:
None

Substances subject to the Rotterdam Convention:
None

Substances subject to the Stockholm Convention:
None

Healthcare controls
Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

German regulation on the classification of substances hazardous to water (AwSV, vom 18. April 2017)
WGK 2: Hazard to waters

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

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SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 4	Acute toxicity, category 4
Skin Corr. 1A	Skin corrosion, category 1A
Eye Dam. 1	Serious eye damage, category 1
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Skin Sens. 1	Skin sensitization, category 1
Skin Sens. 1A	Skin sensitization, category 1A
Skin Sens. 1B	Skin sensitization, category 1B
Aquatic Acute 1	Hazardous to the aquatic environment, acute toxicity, category 1
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic toxicity, category 2
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent, bioaccumulative and toxic
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PMT: Persistent, mobile and toxic
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very persistent and very bioaccumulative
- vPvM: Very persistent and very mobile
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament

Permabond ES5516**SECTION 16. Other information ... / >>**

2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
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- IFA GESTIS website
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- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.