Technical data sheet



Product: 12

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: **ELEKTRO**

Article group: KLEBEBAND

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3M™ FLAT-BACKED PAPER ELECTRICAL TAPE 12

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3M™ Flat-Backed Paper Electrical Tape 12 with Thermosetting Rubber Adhesive

Data Sheet August 2021

Product Description

3M™ Flat-Backed Paper Electrical Tape 12 is a tan, 5.25-mil (0.133 mm) thick tape composed of a 3-mil (0.076 mm) flatback paper backing coated on one side with a thermosetting rubber pressure-sensitive adhesive.

- Commonly used for banding coils and for cover on bobbin-wound coils
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 105°C (221°F)

Properties

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Tan	Dielectric Breakdown¹ - Minimum	1500 V
Adhesive	Thermosetting Rubber	Insulation Resistance ¹ - Minimum	1x10⁵ Ω
Backing	Flatback Paper		
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	3 mil (0.076 mm)		
Total Thickness ¹	5.25 +/- 0.75 mils (0.133 +/- 0.019 mm)		
Adhesion to Steel ¹ - Minimum	30 oz/in (3.3 N/cm)		
Breaking Strength ¹ - Minimum	22 lb/in (38.5 N/cm)		
Elongation ¹ - Maximum	5%		

Notes:

^{1.} ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated

Agency Approvals & Self Certifications	For Regulatory information including RoHS, REACH, please visit <u>www.3M.com/regs</u>
Shelf Life & Storage	This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).
Availability	3M™ Flat-Backed Paper Electrical Tape 12 available from 3M authorized distributors/converters
	Also available from 3M.com/oem or call 1.800.245.3573.

3M[™] Flat-Backed Paper Electrical Tape 12 with Thermosetting Rubber Adhesive TECHNICAL STATEMENT

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