

Technical data sheet



Product: A905

Manufacturer: PERMABOND ENGINEERING ADHESIVES

Product group: AKTIVATOR

Article group: AKTIVATOR

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PERMABOND® A905

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Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708

Features & Benefits

- 💧 Liquid or spray
- 💧 Quick & easy to use
- 💧 Activates non-metallic and low-reactivity surfaces
- 💧 Improves adhesive gap fill

Description

Permabond[®] A Surface Activator (A905) is used in conjunction with Permabond A (anaerobic) adhesives and sealants.

A905 is designed to allow non-metallic surfaces to be bonded/sealed. It also accelerates the cure rate of anaerobics and improves bonding to contaminated surfaces. It will also allow the adhesive to cure in a larger gap.

Physical Properties

Colour	Green
Viscosity	0.7 mPa.s
Flashpoint	-4°C
Boiling Point	45-100°C
Specific Gravity	0.7
Evaporation Rate	4.3*

*Butyl acetate = 1

Storage & Handling

Storage Temperature	5 to 25°C (41 to 77°F)
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Additional Information

Users are reminded that all materials, whether innocuous or not, should be handled in accordance with the principles of good industrial hygiene. Full information can be obtained from the Material Safety Data Sheet.

The information given and the recommendations made herein are based on our research and are believed to be accurate but no guarantee of their accuracy is made. In every case we urge and recommend that purchasers before using any product in full-scale production make their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purpose under their own operating conditions. THE PRODUCTS DISCLOSED HEREIN ARE SOLD WITHOUT ANY WARRANTY AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED. No representative of ours has any authority to waive or change the foregoing provisions but, subject to such provisions, our engineers are available to assist purchasers in adapting our products to their needs and to the circumstances prevailing in their business. Nothing contained herein shall be construed to imply the non-existence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of this patent. We also expect purchasers to use our products in accordance with the guiding principles of the Chemical Manufacturers Association's Responsible Care[®] program.

Directions for Use

- Surfaces should be clean, dry and grease-free prior to activator application.
- Permabond A905 should be applied either by wiping (using a clean cloth or brush), spraying or dipping one component.
- Allow the A905 to evaporate then apply the anaerobic adhesive to the untreated second component.
- Handling time and cure speed will depend on the substrates and adhesive selected. (Handling time is the time from when the joint is assembled to the time when enough strength has developed for the joint to be handled.)
- For maximum bond strength, allow adhesive to cure for 24 hours at 23°C.
- Permabond A905 is formulated to minimise attack and maximise performance on certain plastics. However, it is recommended that the product is tested for compatibility prior to use in production.

Do not mix Permabond A905 directly with anaerobic adhesives

Video Link

A905 directions for use:
<https://youtu.be/ujSYyPLEJBY>



This Technical Datasheet (TDS) offers guideline information and does not constitute a specification.

www.permabond.com

- UK: 0800 975 9800
- General Enquiries: +44 (0)1962 711661
- US: 732-868-1372
- Asia: + 86 21 5773 4913

info.europe@permabond.com

info.americas@permabond.com

info.asia@permabond.com