# Security data sheet



**Product:** 5400

Manufacturer: HENKEL KGAA

Product group: **KLEBSTOFF** 

Article group: ANAEROB

Download: 17.07.2025

**LOCTITE 5400** 

This data sheet was provided to you by Tewipack Uhl GmbH. The company tewipack Uhl GmbH assumes no responsibility for the topicality and the Accuracy of the information contained. The properties of the products can vary due to various influences such as composition and condition of the Substrate, impurities in or on the substrate, temperature and humidity at the Change storage and environmental conditions during use. Using this product in combination with other material, the customer is responsible for to check through our own tests whether the product is suitable for the planned combination and whether this combination delivers the expected results

Konto 17 787



## Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 11

SDS No.: 596540 V002.0

Revision: 17.06.2024

printing date: 17.01.2025

Replaces version from: 13.03.2023

LOCTITE 5400

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 5400

UFI: NO UFI NEDDED

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

## 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

## **SECTION 2: Hazards identification**

#### 2.1. Classification of the substance or mixture

#### **Classification (CLP):**

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

#### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Supplemental information

Contains: Bis(methacryloyloxyethyl) phosphate May produce an allergic reaction. Safety data sheet available on request.

#### 2.3. Other hazards

None if used properly.

SDS No.: 596540 LOCTITE 5400 Page 2 of 11

V002.0

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

## **SECTION 3: Composition/information on ingredients**

#### 3.2. Mixtures

#### General chemical description:

Anaerobic adhesive

#### Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
Bis(methacryloyloxyethyl) phosphate 32435-46-4 251-040-2	0,1- < 1 %	Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 Skin Sens. 1B, H317		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

## **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

## 4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## **SECTION 5: Firefighting measures**

# 5.1. Extinguishing media Suitable extinguishing media:

Carbon dioxide, foam, powder

SDS No.: 596540 LOCTITE 5400 Page 3 of 11

V002.0

#### Extinguishing media which must not be used for safety reasons:

None known

#### 5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

#### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

#### **Additional information:**

In case of fire, keep containers cool with water spray.

#### **SECTION 6: Accidental release measures**

## 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

#### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

#### 6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

#### 6.4. Reference to other sections

See advice in section 8

## **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

## Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

#### 7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

#### 7.3. Specific end use(s)

Adhesive

LOCTITE 5400 Page 4 of 11

V002.0

SDS No.: 596540

## **SECTION 8: Exposure controls/personal protection**

## 8.1. Control parameters

## **Occupational Exposure Limits**

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethene, homopolymer 9002-88-4		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4		10	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900

## **Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value			Remarks	
			mg/l	ppm	mg/kg	others	
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	aqua (freshwater)		0,165 mg/l				
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	aqua (marine water)		0,17 mg/l				
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	sewage treatment plant (STP)		0,4 mg/l				
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	sediment (freshwater)				2,8 mg/kg		
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	sediment (marine water)				0,28 mg/kg		
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	Soil				0,46 mg/kg		

SDS No.: 596540 LOCTITE 5400 Page 5 of 11

V002.0

#### **Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	Workers	inhalation	Long term exposure - systemic effects		7,05 mg/m3	
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	General population	inhalation	Long term exposure - systemic effects		3,53 mg/m3	
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
Bis(methacryloyloxyethyl) hydrogen phosphate 32435-46-4	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	

#### **Biological Exposure Indices:**

None

#### 8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

#### Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

#### Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

#### Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

#### Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## **SECTION 9: Physical and chemical properties**

SDS No.: 596540 LOCTITE 5400 Page 6 of 11

V002.0

Delivery form paste
Colour yellow orange
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature  $< -30 \, ^{\circ}\text{C} (< -22 \, ^{\circ}\text{F})$ Initial boiling point  $> 150 \, ^{\circ}\text{C} (> 302 \, ^{\circ}\text{F})$ Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable. Flash point > 100,00 °C (> 212 °F); no method / method unknown

Auto-ignition temperature > 300 °C (> 572 °F)

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic

peroxide and does not decompose under foreseen conditions of use

Not applicable, Product is non-polar/aprotic.

Viscosity (kinematic) > 20,5 mm2/s  $(40 \,^{\circ}\text{C} (104 \,^{\circ}\text{F});)$ 

Viscosity, dynamic (Cone and plate; Instrument: Haake cone and

plate, RV1, C35/2°Ti; Shear gradient: 1 s-1) Solubility (qualitative)

(20 °C (68 °F); Solvent: Water) Partition coefficient: n-octanol/water

Vapour pressure (20 °C (68 °F)) Density (20 °C (68 °F))

Relative vapour density:

(20 °C)

pН

Particle characteristics

30.000 - 70.000 mPa.s LCT STM 740; cone & plate viscosity

Slight

Not applicable Mixture < 0,13 mbar

1,1 g/cm3 no method / method unknown

> 2

Not applicable Product is a liquid

#### 9.2. Other information

Other information not applicable for this product

#### **SECTION 10: Stability and reactivity**

#### 10.1. Reactivity

Reacts with strong oxidants. Reaction with strong acids.

#### 10.2. Chemical stability

Stable under recommended storage conditions.

#### 10.3. Possibility of hazardous reactions

See section reactivity

#### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

#### 10.5. Incompatible materials

See section reactivity.

#### 10.6. Hazardous decomposition products

carbon oxides.
nitrogen oxides

Irritating organic vapours.

**LOCTITE 5400** Page 7 of 11

V002.0

SDS No.: 596540

## **SECTION 11: Toxicological information**

#### General toxicological information:

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

## 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

## Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Bis(methacryloyloxyethyl	LD50	> 5.000 mg/kg	rat	not specified
) phosphate				
32435-46-4				

Hazar dous substances	value	v aruc	Species	Method
CAS-No.	type			
Bis(methacryloyloxyethyl	LD50	> 5.000 mg/kg	rat	not specified
) phosphate				
32435-46-4				
Acute dermal toxicity:				

Acute	inhalative	toxicity:

No substance data available.

No data available.

No data available.

#### Skin corrosion/irritation:

No data available.

## Serious eye damage/irritation:

No data available.

#### Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
	sensitising	Mouse local lymphnode	mouse	equivalent or similar to OECD Guideline
) phosphate		assay (LLNA)		429 (Skin Sensitisation: Local Lymph
32435-46-4				Node Assay)

#### Germ cell mutagenicity:

No data available.

#### Carcinogenicity

No data available.

#### Reproductive toxicity:

No data available.

SDS No.: 596540 LOCTITE 5400 Page 8 of 11

/00	2.0	

No substance data available.

STOT-single exposure:
No data available.
STOT-repeated exposure:
No data available.
Aspiration hazard:
No data available.
11.2 Information on other hazards
not applicable
SECTION 12: Ecological information
General ecological information:  Do not empty into drains / surface water / ground water.
12.1. Toxicity
Toxicity (Fish):
No data available.
Toxicity (aquatic invertebrates):
No data available.
Chronic toxicity (aquatic invertebrates):
No data available.
Toxicity (Algae):
No data available.
Toxicity (microorganisms):
No data available.
12.2. Persistence and degradability

SDS No.: 596540 Page 9 of 11

V002.0

No data available.

#### 12.3. Bioaccumulative potential

No data available.

#### 12.4. Mobility in soil

No substance data available.

No data available.

#### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Bis(methacryloyloxyethyl) phosphate 32435-46-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

## **SECTION 13: Disposal considerations**

#### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

#### Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

#### Waste code

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SDS No.: 596540 Page 10 of 11

V002.0

## **SECTION 14: Transport information**

#### 14.1. UN number or ID number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

## **SECTION 15: Regulatory information**

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 3 %

(2010/75/EC)

#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

#### National regulations/information (Germany):

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling

substances that are hazardous to water (AwSV) ) Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

**LOCTITE 5400** SDS No.: 596540 Page 11 of 11

V002.0

#### **SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148 Substance listed in Annex II, Reg (EC) No. 2019/1148 EU EXPLD 2 Substance of very high concern (REACH Candidate List) SVHC: Substance fulfilling persistent, bioaccumulative and toxic criteria PBT:

PBT/vPvB:

Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

#### **Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

#### Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.