

Technical data sheet



Product: 1104

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: EINSEITIG

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LOW TACK - PAPER MASKING TAPE 1104

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Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708



Low Tack - Paper Masking Tape 1104

Product Data Sheet

Date: January 2012
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Product Description

3M Paper Masking Tape 1104 is a chamois coloured crepe paper coated with a low tack rubber resin adhesive.

Key Features

Ideal for use on sensitive materials such as anodized metals e.g aluminium, titanium, treated woods or other critical surfaces. Crepe paper backing for conformability that will maintain integrity when formed around corners. Backing saturated for easy tear – resists slivering yet hand tearable. Rubber adhesive with instant adhesion. Good holding power that resists lifting or curling and helps reduce rework. Special backsize treatment controls unwind and helps reduce waste. Designed for indoor use only. Tape should not be subjected to outdoor exposure or prolonged periods of sunlight as product may become very difficult to remove.

Physical Properties

Adhesive Type	Rubber
Backing Type	Crepe Paper
Tape Colour	Chamois
Thickness AFERA 5006	0.147 mm

Performance Characteristics

Adhesion to Stainless Steel AFERA 5001	6.0 N/25mm
Tensile Strength AFERA 5004	80 N/25mm
Elongation at break	10%
Temperature Range	135°C for 1 hour

Storage	Store under normal conditions of 70° F (21°C) and 50% R.H. in the original carton.
Shelf Life	3M 1104 has a shelf life of 12 months from date of manufacture when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity
Precautionary Information	Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information please contact your local 3M Office. www.3M.com
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3M United Kingdom PLC 3M House, 28 Great Jackson Street, Manchester, M15 4PA	Product Information : Tel 0870 60 800 50 Fax 0870 60 700 99	3M Ireland Limited The Iveagh Building The Park, Carrickmines Dublin 18, Ireland	Customer Service : Tel (01) 280 3555 Fax (01) 280 3509
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