

Technical data sheet



Product: 5136

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBSTOFF

Article group: PRIMER

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3M™ SCOTCHCAST™ RESIN PRIMER 5136N

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3M™ Scotchcast™ Resin Primer 5136N One-Part, Solvent-Based Primer

Data Sheet

May 2012

Description 3M™ Scotchcast™ Resin Primer 5136N is a one-part, solvent-based primer designed to help improve the adhesion of Scotchcast epoxy and polyurethane resins to substrates such as neoprene, rubber, semi-flexible epoxies and polyurethanes.

Handling Properties

Handling Properties	
Density	0.98 kg/l (8.18 lbs/gal)
Flash Point	1°F (-17°C)
Drying Time	2 - 4 min. @ 73.4°F (23°C)

Usage Information Apply the primer to a clean surface by spraying, dipping or brushing. Allow 2-4 minutes for drying of the primer.

Handling & Safety Precautions Read all Health Hazard, Precautionary and First Aid statements found in the Material Safety Data Sheet (MSDS) and/or product label of chemicals prior to handling or use.

Shelf Life & Storage 3M™ Scotchcast™ Resin Primer 5136N has a 2-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C/50°F to 27°C/80°F and <75% relative humidity). When not in use, containers should be kept tightly closed. Storage at conditions outside those suggested may compromise the performance of the resin primer.

Availability 3M™ Scotchcast™ Resin Primer 5136N is a one-part, solvent-based primer

Please contact your local distributor; available from 3M.com/electrical [Where to Buy] or call 1-800-676-8381

3M™ Scotchcast™ Resin Primer 5136N

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