

# Technical data sheet



Product: 410M

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: DOPPELSEITIG

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## 3M™ DOUBLE COATED PAPER TAPE 410M

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# Technical Data Sheet

## 3M™ Double Coated Paper Tape 410M



[Product Details](#)

### Product Description

3M™ Double Coated Paper Tape 410M utilizes a natural rubber adhesive system that offers good to excellent adhesion to many types of surfaces.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Value
Adhesive Family	860 (3M™ Adhesive 860 is a soft natural rubber-resin pressure-sensitive adhesive system and features high initial adhesion and good holding power to a wide variety of materials.)

Attribute Name	Test Method	Value
Color		Off-White
Adhesive Carrier		Treated Paper
Total Tape Thickness	ASTM D3652	0.15 mm (6 mil)
Liner		54# Densified Kraft Paper
Liner Print		Green Plaid
Liner Thickness		0.075 mm (3 mil)
Primary Liner Color		Green Plaid

### Typical Performance Characteristics

#### 90° Peel Adhesion

Substrate: Stainless Steel  
Temperature: 22 °C (72 °F)  
Dwell Time: 72 h  
Backing: 2 mil PET  
Test Method: ASTM D3330

Value
50 oz/in <sup>1</sup>
5.6 N/cm <sup>1</sup>

<sup>1</sup> 12 in/min (300 mm/min)

Attribute Name	Value
Short Term Temperature Resistance	82 °C (180 °F) <sup>1</sup>
Long Term Temperature Resistance	66 °C (150 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

## **Typical Environmental Performance**

Attribute Name	Value
Solvent Resistance	Medium
UV Resistance	Good

## **Typical Environmental Characteristics**

### **Environmental Resistance**

This product uses a solvent free manufacturing process.

## **Handling/Application Information**

### **Application Examples**

- Splicing and core starting of papers, foils, films, fabrics etc.
- Mounting rubber or photopolymer printing plates to print cylinders.
- Attaching of golf club grips.
- Temporary holding while parts are being finished in the milling process.

### **Application Techniques**

Bond strength is dependent upon the amount of adhesive-to-surface contact. Firm application pressure helps ensure better adhesive contact and improve bond strength. To obtain optimum adhesion, the bonding surfaces must be clean, dry, and uniform. Some typical surface cleaning solvents are isopropyl alcohol or heptane.\* Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

\*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

### **Application Equipment**

For additional dispenser information, contact your local 3M sales representative, or the toll free 3M sales assistance number at 1-800-362-3550.

## **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

## **Available Sizes - Detailed**

Please contact your 3M sales representative or contact 3M customer service at 1-800-362-3550 for details on available sizes.

## **Recognition/Certification**

**MSDS:** 3M has not prepared MSDSs for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of the products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

**TSCA:** These products are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

## **Automotive Disclaimer**

### **Select Automotive Applications:**

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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## **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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