

Technical data sheet



Product: 906

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: DOPPELSEITIG

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3M™ REPULPABLE TAPE 906B/906W

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Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708



Repulpable Flying Splice Tape

906B (Blue) • 906W (White)

Technical Data

March 2014

Product Description

3M™ Repulpable Tape 906 is a light-weight tissue coated on both sides with a high tack, high shear strength, repulpable adhesive and is on a repulpable easy-release paper liner.

Construction

Adhesive	Liner	Std. Roll Length
High tack, repulpable	Silicone-coated, semi-bleached kraft paper	33 m (36 yds)

Typical Physical Properties and Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Repulpability:	Tape - Completely* Liner - Completely*
Tape Thickness:	3.0 mils (.075 mm) without liner
Bonding Strength:	Delaminates most papers
Heat Resistance:	Excellent to 400°F (204°C) web temperature

*Repulpability judged according to TAPPI UM-213, Procedure A.

Features

- All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).
- Packing in sealed plastic bags helps protect constant moisture content of unused tape.
- Water solubility and alkali dispersibility are excellent and eliminate danger of contaminating the paper mill broke with non-repulpable material. Poor quality paper and plugged Fourdrinier screens can often be caused by non-repulpable rubber-based splicing media.
- Improved adhesive formulation for high adhesion – even to treated papers and strong splices to help save money.
- Totally repulpable construction so no need to remove splice from waste and prevents broke contamination caused by non-repulpable splice material to help save labor and increase value of waste paper.
- Tissue reinforced for smoother surface contact, improves splice strength to wider range of papers to help increase splice success ratio.
- Not recommended for finished roll splices or where oozing and bleeding may occur.

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Application Techniques	For optimum results, firm even rub down pressure must be applied to the taped area to create the best possible adhesion between the tape and paper surface. A plastic squeegee or similar tool can help achieve the proper uniform pressure.
Application Ideas	<ul style="list-style-type: none">• Flying splice at Off Machine Coater.• Splicing tape on Automatic Splicing Equipment.
Major Industries	<ul style="list-style-type: none">• Paper mills.• Web printers, bag makers, etc.• Paper converters.
Storage	Store in a clean, dry place at 70°F (21°C), and 50% relative humidity in the sealed plastic bags until ready for use.
Shelf Life	For best results, use within 18 months of date of manufacture.
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ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



Industrial Business Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (fax)
www.3M.com/industrial



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