

# Security data sheet



Product: 93-500

Manufacturer: DOWSIL

Product group: KLEBSTOFF

Article group: 2-K SILIKON

Download: 14.03.2026

## DOWSIL™ 93-500 SPACE GRADE BASE

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# SAFETY DATA SHEET

DOW DEUTSCHLAND ANLAGENGESELLSCHAFT MBH

Safety Data Sheet according to Reg. (EU) 2020/878

**Product name: DOWSIL™ 93-500 Space Grade Encapsulant-Base**

**Revision Date:** 06.04.2023

**Version:** 2.0

**Date of last issue:** 12.01.2023

**Print Date:** 07.04.2023

DOW DEUTSCHLAND ANLAGENGESELLSCHAFT MBH encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1 Product identifier

**Product name:** DOWSIL™ 93-500 Space Grade Encapsulant-Base

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Adhesive, binding agents

### 1.3 Details of the supplier of the safety data sheet

#### COMPANY IDENTIFICATION

DOW DEUTSCHLAND ANLAGENGESELLSCHAFT MBH  
RHEINGAUSTR. 34  
65201 WIESBADEN  
GERMANY

**Customer Information Number:**

(31) 115 67 2626

SDSQuestion@dow.com

### 1.4 EMERGENCY TELEPHONE NUMBER

**24-Hour Emergency Contact:** 00 49 4146 91 2333

**Local Emergency Contact:** 0049 4141 3679

## SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

### 2.2 Label elements

#### Labelling according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

### 2.3 Other hazards

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

## Endocrine disrupting properties

Environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Human Health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

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**Chemical nature:** Silicone elastomer

### 3.2 Mixtures

This product is a mixture.

This product does not contain, in concentrations equal to or greater than those laid down by the Regulation (EC) No. 2020/878, any substances presenting a health or environmental hazard (within the meaning of Regulation (EC) 1272/2008) nor any substances for which there are Community workplace exposure limits in place.

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## SECTION 4: FIRST AID MEASURES

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### 4.1 Description of first aid measures

**General advice:**

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air and keep comfortable for breathing; consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Rinse mouth with water. No emergency medical treatment necessary.

### 4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## SECTION 5: FIREFIGHTING MEASURES

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### 5.1 Extinguishing media

**Suitable extinguishing media:** Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical. Water spray.

**Unsuitable extinguishing media:** None known..

### 5.2 Special hazards arising from the substance or mixture

**Hazardous combustion products:** Silicon oxides. Carbon oxides.

**Unusual Fire and Explosion Hazards:** Exposure to combustion products may be a hazard to health..

### 5.3 Advice for firefighters

**Fire Fighting Procedures:** Use water spray to cool unopened containers.. Evacuate area.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

**Special protective equipment for firefighters:** Wear self-contained breathing apparatus for firefighting if necessary.. Use personal protective equipment..

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## SECTION 6: ACCIDENTAL RELEASE MEASURES

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**6.1 Personal precautions, protective equipment and emergency procedures:** Follow safe handling advice and personal protective equipment recommendations.

**6.2 Environmental precautions:** Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

**6.3 Methods and materials for containment and cleaning up:** Soak up with inert absorbent material. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.

### 6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

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## SECTION 7: HANDLING AND STORAGE

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**7.1 Precautions for safe handling:** Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

**7.2 Conditions for safe storage, including any incompatibilities:** Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.  
Unsuitable materials for containers: None known.

**Storage class according to TRGS 510:** Combustible liquids

**7.3 Specific end use(s):** See the technical data sheet on this product for further information.

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## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

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### 8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

### 8.2 Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

#### Skin protection

**Hand protection:** Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Natural rubber ("latex"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 1 or higher (breakthrough time greater than 10 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular

application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. Use the following CE approved air-purifying respirator: Organic vapor cartridge, type A (boiling point >65 °C, meeting standard EN 14387).

### Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

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## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

#### Appearance

|  |                             |
|--|-----------------------------|
| Physical state   | liquid                      |
| Color  | colourless                  |
| Odor   | slight                      |
| Odor Threshold   | No data available           |
| pH   | No data available           |
| Melting point/freezing point                             |                             |
| Melting point/range                                      | No data available           |
| Freezing point   | not determined              |
| Boiling point or initial boiling point and boiling range |                             |
| Boiling point (760 mmHg)                                 | > 250 °C                    |
| Flash point  | <b>closed cup</b> >101 °C   |
| Flammability (solid, gas)                                | Not applicable              |
| Flammability (liquids)                                   | Ignitable (see flash point) |
| Lower explosion limit                                    | No data available           |
| Upper explosion limit                                    | No data available           |
| Vapor Pressure   | No data available           |
| Relative Vapor Density (air = 1)                         | No data available           |
| Relative Density (water = 1)                             | 1,08                        |
| Solubility(ies)  |                             |
| Water solubility   | not determined              |
| Partition coefficient: n-octanol/water                   | not determined              |

|   |   |
|---|---|
| <b>Auto-ignition temperature</b>            | No data available   |
| <b>Decomposition temperature</b>            | No data available   |
| <b>Kinematic Viscosity</b>                  | 8000 cSt at 25 °C   |
| <b>Particle characteristics</b>             |   |
| <b>Particle size</b>                        | Not applicable  |
| <b>9.2 Other information</b>                |   |
| <b>Molecular weight</b>                     | No data available   |
| <b>Explosive properties</b>                 | Not explosive   |
| <b>Oxidizing properties</b>                 | The substance or mixture is not classified as oxidizing.    |
| <b>Self-heating substances</b>              | The substance or mixture is not classified as self heating. |
| <b>Metal corrosion rate</b>                 | Not corrosive to metals                                     |
| <b>Evaporation Rate (Butyl Acetate = 1)</b> | No data available   |

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## SECTION 10: STABILITY AND REACTIVITY

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**10.1 Reactivity:** Not classified as a reactivity hazard.

**10.2 Chemical stability:** Stable under normal conditions.

**10.3 Possibility of hazardous reactions:** Can react with strong oxidizing agents.

**10.4 Conditions to avoid:** None known.

**10.5 Incompatible materials:** Avoid contact with oxidizing materials.

**10.6 Hazardous decomposition products:**

Decomposition products can include and are not limited to: Formaldehyde.

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## SECTION 11: TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data are available.*

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Information on likely routes of exposure**

Inhalation, Eye contact, Skin contact, Ingestion.

**Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)**

**Acute Toxicity Endpoints:**

### Acute oral toxicity

#### Information for the Product:

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):  
LD50, Rat, > 5 000 mg/kg Estimated.

### Acute dermal toxicity

#### Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Prolonged skin contact with very large amounts may cause dizziness or drowsiness.

As product: The dermal LD50 has not been determined.

Based on information for component(s):  
LD50, Rabbit, > 2 000 mg/kg Estimated.

### Acute inhalation toxicity

#### Information for the Product:

No adverse effects are anticipated from single exposure to vapor.

The LC50 has not been determined.

### Skin corrosion/irritation

#### Information for the Product:

Based on information for component(s):  
Brief contact may cause slight skin irritation with local redness.

### Serious eye damage/eye irritation

#### Information for the Product:

Based on information for component(s):  
May cause slight eye irritation.

### Sensitization

**Information for the Product:**

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

**Information for the Product:**

Product test data not available.

**Aspiration Hazard**

**Information for the Product:**

Based on physical properties, not likely to be an aspiration hazard.

**Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)**

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

**Information for the Product:**

Product test data not available.

**Carcinogenicity**

**Information for the Product:**

Product test data not available.

**Teratogenicity**

**Information for the Product:**

Product test data not available.

**Reproductive toxicity**

**Information for the Product:**

Product test data not available.

**Mutagenicity**

**Information for the Product:**

Product test data not available.

**11.2 Information on other hazards****Endocrine disrupting properties**

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 12: ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data are available.*

**12.1 Toxicity**

No data available.

**12.2 Persistence and degradability**

No data available.

**12.3 Bioaccumulative potential**

No data available.

**12.4 Mobility in soil**

No data available.

**12.5 Results of PBT and vPvB assessment**

No data available.

**12.6 Endocrine disrupting properties** The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7 Other adverse effects**

No data available.

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**SECTION 13: DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

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## SECTION 14: TRANSPORT INFORMATION

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### Classification for ROAD and Rail transport (ADR/RID):

- |                                   |   |
|-----------------------------------|---|
| 14.1 UN number or ID number       | Not applicable  |
| 14.2 UN proper shipping name      | Not regulated for transport                                       |
| 14.3 Transport hazard class(es)   | Not applicable  |
| 14.4 Packing group                | Not applicable  |
| 14.5 Environmental hazards        | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available.  |

### Classification for INLAND waterways (ADNR/ADN):

Consult your Dow contact before transporting by inland waterway

### Classification for SEA transport (IMO-IMDG):

- |  |   |
|--|---|
| 14.1 UN number or ID number                                  | Not applicable  |
| 14.2 UN proper shipping name                                 | Not regulated for transport                                 |
| 14.3 Transport hazard class(es)                              | Not applicable  |
| 14.4 Packing group   | Not applicable  |
| 14.5 Environmental hazards                                   | Not considered as marine pollutant based on available data. |
| 14.6 Special precautions for user                            | No data available.  |
| 14.7 Maritime transport in bulk according to IMO instruments | Consult IMO regulations before transporting ocean bulk      |

### Classification for AIR transport (IATA/ICAO):

- |                                   |                             |
|-----------------------------------|-----------------------------|
| 14.1 UN number or ID number       | Not applicable              |
| 14.2 UN proper shipping name      | Not regulated for transport |
| 14.3 Transport hazard class(es)   | Not applicable              |
| 14.4 Packing group                | Not applicable              |
| 14.5 Environmental hazards        | Not applicable              |
| 14.6 Special precautions for user | No data available.          |

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service

representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## SECTION 15: REGULATORY INFORMATION

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### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### REACH Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either registered or are exempt from registration according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

#### REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:  
Number on list 75

#### Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

#### Wassergefährdungsklasse (Deutschland)

WGK 1: slightly hazardous to water

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

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## SECTION 16: OTHER INFORMATION

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### Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

#### Revision

Identification Number: 4059597 / A287 / Issue Date: 06.04.2023 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

#### Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECL - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

#### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW DEUTSCHLAND ANLAGENGESELLSCHAFT MBH urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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