

Technical data sheet



Product: INDUSTRIEREINIGER

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: REINIGER

Article group: REINIGER

Download: 10.07.2025

3M™ CITRUS BASE CLEANER (AEROSOL)

This data sheet was provided to you by Tewipack Uhl GmbH. The company tewipack Uhl GmbH assumes no responsibility for the topicality and the Accuracy of the information contained. The properties of the products can vary due to various influences such as composition and condition of the Substrate, impurities in or on the substrate, temperature and humidity at the Change storage and environmental conditions during use. Using this product in combination with other material, the customer is responsible for to check through our own tests whether the product is suitable for the planned combination and whether this combination delivers the expected results

Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708

3M

Citrus Base Cleaner (Aerosol)

Technical Data

October, 2004

Product Description

3M™ Citrus Base Cleaner is a liquid cleaner/degreaser used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum based solvents. In many cases, however, the cleaner will not substitute for etching or similar substrate preparation.

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Base:	Citrus oil
Density lbs./gal. (approx.):	6.5 lbs.
Odor:	Citrus
Flash point:	-50°F (-46°C)
Color:	Clear
Solids (by wt.):	3-5%
Propellant:	Propane

Typical Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

3M citrus base cleaner was tested for cleanup effectiveness on the following adhesive/sealant product types:

Adhesive/Sealant Type	Typical Effectiveness
SBR	Very effective when adhesive is wet; very effective in most cases when adhesive is dry.
Neoprene	Very effective in most cases when adhesive is wet or dry.
Nitrile	Effective in most cases when adhesive is wet or dry. (Note: There are some nitriles that will not clean up when cured).
Asphalt and Asphalt Reclaim Rubber	Very effective in most cases when adhesives are wet or dry.
Acrylic	Effective in most cases when adhesive is wet; relatively ineffective in most cases when adhesive is dry.
Epoxies, Urethanes, and Polysulfides	Effective in most cases when adhesive is wet; relatively ineffective when adhesive is dry.
Vinyl Resin	Relatively ineffective as a cleaning agent for this base type.
Butyl	Effective when adhesive is wet; not very effective when dry.
Hot melt	Relatively ineffective on hot melt adhesives.
Transfer Tape, misc. Adhesive backed tape	Will aid in the removal of many tapes. Cleaner is slow to dissolve tape residue.

3M™ Citrus Base Cleaner (Aerosol)

Features

- No chlorinated or petroleum based solvents
- Cleans gently
- Fresh citrus scent

Handling/Application Information

Note: 3M™ Citrus Base Cleaner may attack some plastics, painted materials and rubbers which is why it should be tested on a small area of any surface being cleaned before using.

Directions for Use:

Thoroughly coat 3M citrus base cleaner on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration.

Caution! This product should not be used as a hand cleaner and skin contact should be avoided. This product may cause skin irritation on prolonged or repeated contact. Do not rinse into waterways or sewers.

Storage

Store product at 60-80°F (16-27°C) for maximum storage life. Rotate stock on a “first in-first out” basis.

Shelf Life

When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Product Use

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Warranty and Limited Remedy

Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price.

Limitation of Liability

Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Industrial Business Industrial Adhesives and Tapes Division

3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (fax)
www.3M.com/industrial



*Recycled Paper
40% pre-consumer
10% post-consumer*

Printed in U.S.A.
©3M 2004 78-6900-9699-1 (10/04)