

Technical data sheet



Product: 969

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: DOPPELSEITIG

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3M SCOTCH ATG TAPE 969

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Tewipack Uhl GmbH
Industriestraße 15
D-75382 Althengstett

Telephone:
+49(0)7051/9297-0
Fax:
+49(0)7051/9297-99

E-Mail:
info@tewipack.de
Website:
www.tewipack.de

Managing director:
Alexander Uhl,
Michael Uhl
HRB 330424
Amtsgericht
Stuttgart

Bank details:
Sparkasse
Sindelfingen
Pforzheim
Calw
BLZ 666 500
85
Konto 17 787

Commerzbank
Sindelfingen
BLZ 603 400 71
Konto 8 001 166

Vereinigte
Volksbank AG
Böblingen
BLZ 603 900 00
Konto 80 089
003

Postbank
Stuttgart
BLZ 600 100
70
Konto 146
294 708



Technical Data Sheet

3M™ Scotch® ATG Tape 969



[Product Details](#)



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Product Description

0.005 in. (0.13 mm) thick high-tack adhesive transfer tape

Tape is reverse wound on 1-inch diameter cores for use in Scotch ATG dispensers.

General Information

- ATG tapes are a reverse wound version of standard 3M Adhesive Transfer and Double Coated tapes for use in the Scotch® ATG hand-held dispensers.

Comparable 3M tape is 3M ATT Tape 950

Note: The user should carefully evaluate the product under actual use conditions to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		*300
Total Tape Thickness		0.13 mm (5 mil)
Total Tape Thickness	ASTM D3652	0.13 mm (5 mil)
Liner		White 62# Densified Kraft
Liner Thickness		0.13 mm (5 mil)

Attribute Name	Value
*Note	*DK = densified kraft Adhesive System 300 is a soft acrylic pressure-sensitive adhesive system. It features very high initial adhesion and good shear holding power to a wide variety of materials including most plastics.

Typical Performance Characteristics

90° Peel Adhesion

Substrate: Stainless Steel

Temperature: 22 °C (72 °F)

Dwell Time: 72 h

Backing: 2 mil PET

Test Method: ASTM D3330

Value
85 oz/in ¹
9.3 N/cm ¹

¹ 12 in/min (300 mm/min)

Attribute Name	Value
Short Term Temperature Resistance	121 °C (250 °F) ¹
Long Term Temperature Resistance	66 °C (150 °F) ²

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Typical Environmental Performance

Attribute Name	Value
Solvent Resistance	Medium
UV Resistance	Not recommended for direct exposure to sunlight or other sources of U.V. light.

Handling/Application Information

Application Examples

Tape 969 is ideal for bonding materials with glossy coatings where an aggressive adhesive with high initial adhesion is desired. Some application ideas are:

- Folders and boxes
- Attach fabric swatches in sample books
- Assemble point-of-purchase displays

Application Techniques

- Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
- To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical surface cleaning solvents are isopropyl alcohol and water (rubbing alcohol) or heptane. Note: Be sure to follow the manufacturer's precautions and directions for use when using solvents.
- Ideal tape application temperature is 70°F(21°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Storage and Shelf Life

24 months from date of manufacture when stored in original cartons at 70°F (21°C) and 50% relative humidity.

Available Sizes

Attribute Name	Value
Available Width	6.35, 12.7, 19.1, and 50.8 mm (1/4, 1/2, 3/4, and 2 in)
Core Size (ID)	25.4 mm (1 in)
Normal Slitting Tolerance	± 0.8 mm (± 1/32 in)
Note	Subject to Minimum Order Requirements
Standard Roll Length	16.5, 32.9 m (18, 36 yd)

Recognition/Certification

MSDS: 3M has not prepared a MSDS for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of the products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

TSCA: These products are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

Automotive Disclaimer

Select Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/bonding. Address correspondence to: 3M Engineered Adhesives Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

3M
Industrial Adhesives and Tapes Division
3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550

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