

# Technical data sheet



Product: 764

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: KLEBEBAND

Article group: EINSEITIG

Download: 05.03.2026

## GENERAL PURPOSE VINYL TAPE 764

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Tewipack Uhl GmbH  
Industriestraße 15  
D-75382 Althengstett

Telephone:  
+49(0)7051/9297-0  
Fax:  
+49(0)7051/9297-99

E-Mail:  
info@tewipack.de  
Website:  
www.tewipack.de

Managing director:  
Alexander Uhl,  
Michael Uhl  
HRB 330424  
Amtsgericht  
Stuttgart

Bank details:  
Sparkasse  
Sindelfingen  
Pforzheim  
Calw  
BLZ 666 500  
85  
Konto 17 787

Commerzbank  
Sindelfingen  
BLZ 603 400 71  
Konto 8 001 166

Vereinigte  
Volksbank AG  
Böblingen  
BLZ 603 900 00  
Konto 80 089  
003

Postbank  
Stuttgart  
BLZ 600 100  
70  
Konto 146  
294 708

# Technical Data

## General Purpose Vinyl Tape 764

<b>Product Description</b>	3M™ General Purpose Vinyl Tape 764 can be used in non-critical applications such as colour coding, bundling and safety marking, etc.			
<b>Product Construction</b>	<b>Backing</b>	<b>Adhesive</b>	<b>Colour</b>	<b>Standard Roll Length</b>
	Polyvinyl chloride	Rubber	Yellow, white, red, black, blue, transparent, green, orange, purple, grey, brown	Yellow, red and white: 25 mm, 50 mm, 75 mm, 1250 mm* x 33 m (1", 2", 3", 50" x 36 yds.) All other colours: 25 mm, 50 mm, 75 mm, 1250 mm* x 33 m (1", 2", 50" x 36 yds.)
	*Log rolls are untrimmed, approximately 116.8 cm (49") usable material.			
<b>Typical Physical Properties</b>	<b>Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.</b>			<b>ASTM Test Method</b>
	Adhesion to Steel:	21 N/100 mm (18 oz./in. width)		D-3330
	Tensile Strength:	228 N/100 mm (13 lbs./in. width)		D-3759
	Elongation at Break:	180%		D-3759
	Total Thickness:	0.125 mm (5.0 mils) nominal		D-3652
	Temperature Use Range:	60°F to 85°F (16°C to 29°C)		
<b>Features</b>	<ul style="list-style-type: none"> <li>• While vinyl tapes resist most common solvents, care should be taken to avoid ketones, chlorinated hydrocarbons and esters found in lacquers, thinners, degreasers, paint strippers, etc., which may cause the backing to swell or curl</li> <li>• Pigmented vinyl backing to conform to many irregular surfaces</li> <li>• Rubber adhesive for good instant adhesion</li> </ul>			
<b>Application Techniques</b>	Best results are attained when applied to a clean, dry surface at temperatures between 16°C to 27°C (60°F to 80°F).			
<b>Application Ideas</b>	<ul style="list-style-type: none"> <li>• General-purpose holding and colour coding</li> <li>• Temporary marking of parts or machines</li> <li>• Protect parts, equipment or products from abrasion</li> </ul>			
<b>Storage</b>	Store under normal conditions of 16°C to 27°C (60° to 80°F) and 40 to 60% R.H. in the original carton.			
<b>Shelf Life</b>	To obtain best performance, use this product within 18 months from date of manufacture.			

## General Purpose Vinyl Tape 764

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**3M Industrial Adhesives and Tapes Division**

**3M Canada**

P.O. Box 5757

London, ON N6A 4T1

Phone 1-800-364-3577

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