

# Technical data sheet



Product: 1205

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: ELEKTRO

Article group: KLEBEBAND

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## 3M POLYIMIDE FILM ELECTRICAL TAPE 1205

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# 3M™ Polyimide Film Electrical Tape 1205 with Acrylic Adhesive

**Data Sheet**

**May 2021**

**Product Description**

3M™ Polyimide Film Electrical Tape 1205 is an amber UL recognized flame retardant, 3.2-mil (0.081 mm) thick tape composed of 1-mil (0.025 mm) polyimide film backing coated on one side with a non-corrosive, acrylic pressure-sensitive adhesive.

- Commonly used in wrapping coils, capacitors, wire harnesses, transformers and anchoring leads
- Commonly used in printed circuit board assembly as a solder masking tape
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 155°C (311°F) per UL listing

**Properties**

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Amber	Dielectric Breakdown <sup>1</sup> - Minimum	6000 V
Adhesive	Acrylic	Electrolytic Corrosion Factor <sup>3</sup>	1.0
Backing	Polyimide Film	Insulation Resistance <sup>1</sup> - Minimum	1x10 <sup>12</sup> Ω
Flame Retardant <sup>2</sup>	Pass		
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	1 mil (0.025 mm)		
Total Thickness <sup>1</sup>	3.2 +/- 0.5 mils (0.081 +/- 0.013 mm)		
Adhesion to Steel <sup>1</sup> - Minimum	20 oz/in (2.2 N/cm)		
Breaking Strength <sup>1</sup> - Minimum	20 lb/in (35 N/cm)		
Elongation <sup>1</sup> - Minimum	50%		

Notes:

1. ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
2. UL Recognized Flame Retardant per UL510A Standard
3. 3M Test Method ETM-54001 - 1.0 equates to no corrosion observed

**Agency Approvals & Self Certifications**

- UL Component Recognized: UL510A Standard, Category OANZ2, File No. E17385
- For Regulatory information including RoHS, REACH, please visit [www.3M.com/regs](http://www.3M.com/regs)

**Shelf Life & Storage**

This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

**Availability**

3M™ Polyimide Film Electrical Tape 1205 available from 3M authorized distributors/converters

Also available from [3M.com/oem](http://3M.com/oem) or call 1.800.245.3573.

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