

# Technical data sheet



Product: 5419

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: ELEKTRO

Article group: KLEBEBAND

Download: 23.06.2026

## 3M LOW STATIC POLYIMIDE FILM TAPE 5419

This data sheet was provided to you by Tewipack Uhl GmbH. The company tewipack Uhl GmbH assumes no responsibility for the topicality and the Accuracy of the information contained. The properties of the products can vary due to various influences such as composition and condition of the Substrate, impurities in or on the substrate, temperature and humidity at the Change storage and environmental conditions during use. Using this product in combination with other material, the customer is responsible for to check through our own tests whether the product is suitable for the planned combination and whether this combination delivers the expected results

Tewipack Uhl GmbH  
Industriestraße 15  
D-75382 Althengstett

Telephone:  
+49(0)7051/9297-0  
Fax:  
+49(0)7051/9297-99

E-Mail:  
info@tewipack.de  
Website:  
www.tewipack.de

Managing director:  
Alexander Uhl,  
Michael Uhl  
HRB 330424  
Amtsgericht  
Stuttgart

Bank details:  
Sparkasse  
Sindelfingen  
Pforzheim  
Calw  
BLZ 666 500  
85  
Konto 17 787

Commerzbank  
Sindelfingen  
BLZ 603 400 71  
Konto 8 001 166

Vereinigte  
Volksbank AG  
Böblingen  
BLZ 603 900 00  
Konto 80 089  
003

Postbank  
Stuttgart  
BLZ 600 100  
70  
Konto 146  
294 708

## 3M™ Low Static Polyimide Film Tape 5419

### Product Description

3M™ Low Static Polyimide Film Tape 5419 is a translucent, polyimide film-backed silicone adhesive tape with unique and extremely low electrostatic discharge properties.

### Features

- Employs a proprietary technology that results in extremely low electrostatic discharge at unwind and removal from the PWB. Conventional polyimide tapes can typically generate over 10,000 volts during use which can damage board mounted electronic components. 3M Low Static Polyimide Film tape 5419 overcomes this problem without any of the typical drawbacks of conventional “anti-static” or “static-free” tapes (e.g. variable adhesion and opaqueness).
- At room temperature the properties of polyimide and polyester film are similar. However, as the temperature increases or decreases, the properties of the polyimide film are less affected than polyester.
- Polyimide film does not soften at elevated temperatures, thus, the film provides an excellent release surface at elevated temperatures
- Gold tab protection during wave solder of printed circuit boards.
- RoHS compliant.

### Product Construction/Material Description

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Backing	Adhesive	Color	Standard Roll Length
Polyimide	Silicone	Gold	36 yds (33 m)

### Typical Physical Properties and Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Final product specifications and testing methods will be outlined in the products Certificate of Analysis (COA) that is shipped with the commercialized product.

3M™ Low Static Polyimide Film Tape 5419		
Property	Value	Method*
Adhesion to Steel:	20 oz./in. width (22 N/100 mm)	D-3330
Tensile Strength at Break:	33 lbs./in. width (578 N/100 mm)	D-3759
Elongation at Break:	60%	D-3759
Backing Thickness:	1.0 mil (0.03 mm)	D-3652
Total Tape Thickness:	2.7 mil (0.07 mm)	D-3652
Temperature Use Range:	-73° to 260°C (-100° to 500°F)	
Dielectric Strength:	7000 volts	D-149
Insulating Resistance:	>1*10 <sup>6</sup> ohms	
Static Charge: (measured at 50% RH, 70°F(21°C) in an ESD controlled environment)	Removal from roll: <150 volts Removal from PWB: <50 volts	
Outgassing:	%TLM = 0.58, %CVCM = 0.24	E-595

## 3M™ Low Static Polyimide Film Tape 5419

Flame Retardancy:	Pass	Per UL-510 Product category: OARC2 File E230409
-------------------	------	---

\*Methods listed as ASTM are tested in accordance with the ASTM method noted

\*Disclaimer if applicable to chart above

### Applications

- Mask for printed circuit boards during wave solder or solder dip process
- Used as release surface in fabrication of parts cured at elevated temperatures

### Storage and Shelf Life

The shelf life of 3M™ Low Static Polyimide Film Tape 5419 is 3 years from the date of manufacture when stored in the original packaging materials and stored at 16 to 27°C (60° to 80°F) and 40-50% relative humidity.

### Certificate of Analysis (COA)

The 3M Certificate of Analysis (COA) for this product is established when the product is manufactured and deemed commercially available from 3M. The COA contains the 3M test methods, specifications limits and test results for the product's performance attributes that the product will be supplied against. Contact your local 3M representative for this product's COA.

# 3M™ Low Static Polyimide Film Tape 5419

**Safety Data Sheet:** Consult Safety Data Sheet before use.

**Regulatory:** For regulatory information about this product, contact your 3M representative.

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy, and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. **3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OR TRADE.** If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Electronics Materials Solutions Division  
3M Center, Building 224-3N-11  
St. Paul, MN 55144-1000  
1-800-251-8634 phone  
651-778-4244 fax  
[www.3M.com/electronics](http://www.3M.com/electronics)

3M is a trademark of 3M Company.  
Please recycle.  
©3M 2021. All rights reserved.  
70-0705-2035-1