

# Technical data sheet



Product: REINIGUNGSTUCH

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: SPEZIALPRODUKTE

Article group: REINIGUNGSMITTEL

Download: 05.03.2026

## 3M VHB SURFACE CLEANER

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Tewipack Uhl GmbH  
Industriestraße 15  
D-75382 Althengstett

Telephone:  
+49(0)7051/9297-0  
Fax:  
+49(0)7051/9297-99

E-Mail:  
info@tewipack.de  
Website:  
www.tewipack.de

Managing director:  
Alexander Uhl,  
Michael Uhl  
HRB 330424  
Amtsgericht  
Stuttgart

Bank details:  
Sparkasse  
Sindelfingen  
Pforzheim  
Calw  
BLZ 666 500  
85  
Konto 17 787

Commerzbank  
Sindelfingen  
BLZ 603 400 71  
Konto 8 001 166

Vereinigte  
Volksbank AG  
Böblingen  
BLZ 603 900 00  
Konto 80 089  
003

Postbank  
Stuttgart  
BLZ 600 100  
70  
Konto 146  
294 708



# VHB™ Surface Cleaner

## Product Data Sheet

March 2012  
Supersedes: New

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### Product Description

The 3M™ VHB™ Surface Cleaner consists of a mixture of isopropyl alcohol and distilled water in the ratio of 90 :10.

The 3M™ VHB™ surface cleaner can be applied on different smooth materials like metals, plastics or painted surfaces; however, compatibility should be checked beforehand.

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### Key Features

- Degreasing of surfaces
- Preparation of surfaces for bonding

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### Directions for use

Surfaces must be clean, dry and free from oil or greasy film before bonding.

Remove coarse contamination with lint-free cloth. Oxide layers can be removed with Scotch-Brite™ 7447.

Wipe surface with lint-free cloth soaked with VHB™ surface cleaner straight towards one direction until no residue is visible.

Surfaces must be dry before application of the tape. The drying time depends on environmental conditions.

Keep the container always closed and do not refill or decant into other containers. This will avoid contamination of the cleaner and evaporation of alcohol, and thus change in concentration.

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### Shelf Life

3M™ VHB™ Surface Cleaner has a shelf life of 24 months from date of manufacturing, when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity

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### Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using the product.

For information please contact your local 3M Office.

[www.3M.com](http://www.3M.com)

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### For Additional Information

To request additional product information or to arrange for sales assistance, please see below for contact details.

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## Important Notice

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**3M Svenska AB  
Industri**

Bollstanäsvägen 3  
191 89 Sollentuna  
Tel: 08-92 21 00  
Fax: 08-92 22 88  
E-post:  
[kundservice@mmm.com](mailto:kundservice@mmm.com)  
[www.3m.se/tejp](http://www.3m.se/tejp)

**3M a/s  
Industri**

Hannemanns Allé 53  
2300 København S  
Tlf.: 43 48 01 00  
Fax.: 43 20 15 65  
E-mail:  
[dkindustri@mmm.com](mailto:dkindustri@mmm.com)  
[www.3mindustri.dk](http://www.3mindustri.dk)

**3M Norge AS  
Avd. Industri**

Hvamveien 6  
2013 Skjetten  
Tel: 0 63 84  
Fax: 63 84 17 88  
E-post:  
[Kundeservice@mmm.com](mailto:Kundeservice@mmm.com)  
[www.3m.no/tape](http://www.3m.no/tape)

**Suomen 3M Oy  
Teollisuustuotteet**

PL 600  
Keilaranta 6  
02151 Espoo  
Puh: 09-525 21  
Fax: 09-525 2279  
<http://www.3m.fi/teollisuus>