Technical data sheet



Product: REINIGUNGSTUCH

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: **SPEZIALPRODUKTE**

Article group: REINIGUNGSMITTEL

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3M VHB SURFACE CLEANER

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3M VHB™ Surface Cleaner

Product Data Sheet

March 2012 Supersedes: New

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Product Description	
	The 3M [™] VHB [™] Surface Cleaner consists of a mixture of isopropyl alcohol and distilled water in the ratio of 90 :10.
	The 3M™ VHB™ surface cleaner can be applied on different smooth materials like metals, plastics or painted surfaces; however, compatibility should be checked beforehand.
Key Features	
	Degreasing of surfacesPreparation of surfaces for bonding
Directions for use	
	Surfaces must be clean, dry and free from oil or greasy film before bonding.
	Remove coarse contamination with lint-free cloth. Oxide layers can be removed with Scotch-Brite™ 7447.
	Wipe surface with lint-free cloth soaked with VHB™ surface cleaner straight towards one direction until no residue is visible.
	Surfaces must be dry before application of the tape. The drying time depends on environmental conditions.
	Keep the container always closed and do not refill or decant into other containers. This will avoid contamination of the cleaner and evaporation of alcohol, and thus change in concentration.
Shelf Life	3M™ VHB™ Surface Cleaner has a shelf life of 24 months from date of manufacturing, when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity
Precautionary Information	
	Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information please contact your local 3M Office. www.3M.com
For Additional Information	To request additional product information or to arrange for sales assistance, please see below for contact details.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations

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