

Technical data sheet



Product: 9720

Manufacturer: H.B. FULLER

Product group: KLEBSTOFF

Article group: SPRAY

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SWIFT®COL 9720

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Swift[®]col 9720

Type of Adhesive

Spray adhesive.

Product Benefits

- for contact and one sided bonding
- quick initial adhesion
- uniform coat
- low odour
- transparent
- free from FCHC and CHC

Typical Applications

This product is suitable for bonding various materials with themselves and among one another.

Suitable substrates

Foam materials, jute, felt, textiles, insulating materials, polystyrene foam, leather, synthetic leather, several plastics and plastic foils, paper, cardboard, particle board, etc.

Typical Properties

Property	Value
Base	synthetic rubber
Colour	yellow
Density at 20°C	0,78 g/cm ³
Viscosity (Brookfield, Sp3, 100rpm, at 20°C)	350 mPa.s
Shelf life	12 months



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Application Instructions

Bonding/Open time with one sided application: approx. 30 – 90 seconds

Contact life with two-sided application: approx. 1 – 15 minutes

Heat resistance: maximum 60°C, depending on stress

Shake can well before use!

The necessary spray width can be adjusted with a special outlet valve. Nozzle to be pressed downwards strongly and adhesive to be applied in an even coat. Spray distance should be 15 – 20 cm. Depending on particular requirements the spray adhesive can be used in one-sided application or in contact bonding. Parts to be fixed are sprayed one-sided and pressed together after 30 seconds. For bonding under high pressure, apply adhesive to both parts and press together within the contact life after a pre-drying time of approx. 1 minute.

Remarks:

When bonding polystyrene foam with itself or to impermeable materials, please make sure that no solvents are encircled. Special care should be given to low amount of adhesive and sufficient spray distance!

Important:

After use, spray can upside-down till propellant comes off in order to avoid drying up and clogging of nozzle.

Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +10°C and below +35°C.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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