

# Technical data sheet



Product: 1350

Manufacturer: 3M DEUTSCHLAND GMBH

Product group: ELEKTRO

Article group: KLEBEBAND

Download: 31.08.2025

3M ET 1350F

This data sheet was provided to you by Tewipack Uhl GmbH. The company tewipack Uhl GmbH assumes no responsibility for the topicality and the Accuracy of the information contained. The properties of the products can vary due to various influences such as composition and condition of the Substrate, impurities in or on the substrate, temperature and humidity at the Change storage and environmental conditions during use. Using this product in combination with other material, the customer is responsible for to check through our own tests whether the product is suitable for the planned combination and whether this combination delivers the expected results

Tewipack Uhl GmbH  
Industriestraße 15  
D-75382 Althengstett

Telephone:  
+49(0)7051/9297-0  
Fax:  
+49(0)7051/9297-99

E-Mail:  
info@tewipack.de  
Website:  
www.tewipack.de

Managing director:  
Alexander Uhl,  
Michael Uhl  
HRB 330424  
Amtsgericht  
Stuttgart

Bank details:  
Sparkasse  
Sindelfingen  
Pforzheim  
Calw  
BLZ 666 500  
85  
Konto 17 787

Commerzbank  
Sindelfingen  
BLZ 603 400 71  
Konto 8 001 166

Vereinigte  
Volksbank AG  
Böblingen  
BLZ 603 900 00  
Konto 80 089  
003

Postbank  
Stuttgart  
BLZ 600 100  
70  
Konto 146  
294 708



# 3M™ Polyester Film Electrical Tape 1350F-1, 1350F-2 with Acrylic Adhesive

## Data Sheet

April 2021

### Product Description

3M™ Polyester Film Electrical Tape 1350F is a yellow, white or black, UL recognized flame retardant, 2.5-mil (0.064 mm) or 3.5-mil (0.089 mm) thick tape composed of a 1-mil (0.025 mm) or 2-mil (0.051 mm) polyester film backing coated on one side with a non-corrosive, acrylic pressure-sensitive adhesive.

- Commonly used in wrapping coils, capacitors, wire harnesses, transformers, shaded pole motors and fractional-horsepower motors
- Decabromo Diphenyl Oxide (DBDPO) Free
- Adhesive requires no heat, moisture or other manner of preparation to affect application
- Designed for continuous operation not exceeding 130°C (266°F) per UL and CSA listings

### Properties / 1350F-1\*

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Yellow, White, Black	Comparative Tracking Index (CTI) <sup>4</sup>	II
Adhesive	Acrylic	Dielectric Breakdown <sup>1</sup> - Minimum	5000 V
Backing	Polyester Film	Electrolytic Corrosion Factor <sup>3</sup>	1.0
Flame Retardant <sup>2</sup>	Pass	Insulation Resistance <sup>1</sup> - Minimum	1x10 <sup>12</sup> Ω
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	1 mil (0.025 mm)		
Total Thickness <sup>1</sup>	2.5 +/- 0.5 mils (0.064 mm +/- 0.013)		
Adhesion to Steel <sup>1</sup> - Minimum	25 oz/in (2.7 N/cm)		
Breaking Strength <sup>1</sup> - Minimum	20 lb/in (35 N/cm)		
Elongation <sup>1</sup> - Minimum	50%		

### Properties / 1350F-2

Physical Properties	Value Imperial (Metric)	Electrical Properties	Value Imperial (Metric)
Color - Visual	Yellow, White, Black	Comparative Tracking Index (CTI) <sup>4</sup>	IIIa
Adhesive	Acrylic	Dielectric Breakdown <sup>1</sup> - Minimum	7000 V
Backing	Polyester Film	Electrolytic Corrosion Factor <sup>3</sup>	1.0
Flame Retardant <sup>2</sup>	Pass	Insulation Resistance <sup>1</sup> - Minimum	1x10 <sup>12</sup> Ω
Mechanical Properties	Value Imperial (Metric)		
Backing Thickness - Nominal	2 mil (0.051 mm)		
Total Thickness <sup>1</sup>	3.5 +/- 0.5 mils (0.089 +/- 0.013 mm)		
Adhesion to Steel <sup>1</sup> - Minimum	25 oz/in (2.7 N/cm)		
Breaking Strength <sup>1</sup> - Minimum	40 lb/in (70 N/cm)		
Elongation <sup>1</sup> - Minimum	50%		

#### Notes:

1. ASTM D1000 Test Method - properties measured at room temperature 73°F (23°C) unless otherwise stated
2. UL Recognized Flame Retardant per UL510A Standard
3. 3M Test Method ETM-54001 - 1.0 equates to no corrosion observed
4. UL Recognized to meet UL840 Material Group when tested to IEC 60112 on both sides of the tape

### Agency Approvals & Self Certifications

- UL Component Recognized: UL510A Standard, Category OANZ2, File No. E17385
- CSA Certified: Standard C22.2 No. 66, File No. 093411, Class 9052-30
- Self-certified to Commercial Item Description: A-A-59770A (2007) Type V (MF 2.5)\*
- For Regulatory information including RoHS, REACH, please visit [www.3M.com/regs](http://www.3M.com/regs)

## **3M™ Polyester Film Electrical Tape 1350F-1, 1350F-2 with Acrylic Adhesive**

---

**Shelf Life & Storage**      This product has a 5-year shelf life (from date of manufacture) when stored in humidity-controlled storage (50°F/10°C to 80°F/27°C and <75% relative humidity).

---

**Availability**                3M™ Polyester Film Electrical Tape 1350F-1, 1350F-2 available from 3M authorized distributors / converters

Also available from [3M.com/oem](https://www.3M.com/oem) or call 1.800.245.3573.

---

# **3M™ Polyester Film Electrical Tape 1350F-1, 1350F-2 with Acrylic Adhesive**

## **TECHNICAL STATEMENT**

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement or repair of the 3M product or refund of the purchase price. Warranty claims must be made within one (1) year from the date of 3M's shipment.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by applicable law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit [www.3M.com](http://www.3M.com)

3M is a trademarks of 3M Company.



### **Electrical Markets Division**

13011 McCallen Pass, Bldg. C

Austin, TX 78753

Phone: 800.676.8381

[www.3M.com/oem](http://www.3M.com/oem)

Please Recycle. Printed in USA

© 3M 2021. All Rights Reserved.

78-8125-9473-3 Rev B