# Security data sheet



**Product:** TA4630

Manufacturer: PERMABOND ENGINEERING ADHESIVES

Product group: **KLEBSTOFF** 

Article group: ACRYLAT

Download: 12.05.2024

PERMABOND TA4630A

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# SAFETY DATA SHEET Permabond TA4630A

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

# 1.1. Product identifier

Product name Permabond TA4630A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Adhesive.

# 1.3. Details of the supplier of the safety data sheet

**Supplier** Permabond Engineering Adhesives Ltd.

Wessex Way Colden Common Winchester

Hampshire SO21 1WP United Kingdom

Tel: +44 (0)1962 711 661 Fax: +44 (0)1962 711 662 info.europe@permabond.com

# 1.4. Emergency telephone number

Emergency telephone CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

National emergency telephone CHEMTREC Ireland: +(353)-19014670 number CHEMTREC Australia: +(61)-290372994 CHEMTREC New Zealand: +(64)-98010034

# **SECTION 2: Hazards identification**

#### 2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 2 - H361d

**Environmental hazards** Aquatic Chronic 2 - H411

#### 2.2. Label elements

# Hazard pictograms









Signal word Danger

Hazard statements H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H361d Suspected of damaging the unborn child. H411 Toxic to aquatic life with long lasting effects.

# Permabond TA4630A

Precautionary statements P202 Do not handle until all safety precautions have been read and understood.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352a IF ON SKIN: Wash with plenty of soap and water

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/ attention.

Contains 2-PHENOXYETHYL METHACRYLATE, TRIS(2-HYDROXYETHYL)ISOCYANURATE

TRIACRYLATE, p-TOLUENE SULFONYL CHLORIDE

Supplementary precautionary

P261 Avoid breathing vapour/ spray. statements

P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse.

P391 Collect spillage. P405 Store locked up.

P501 Dispose of contents/container in accordance with existing Community, National and

local regulations.

# 2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current EU criteria.

# SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

#### 2-PHENOXYETHYL METHACRYLATE 60-100%

CAS number: 10595-06-9 EC number: 234-201-1 REACH registration number: 01-

2120752383-55-XXXX

#### Classification

Skin Sens. 1A - H317 Repr. 2 - H361d

Aquatic Chronic 2 - H411

#### TRIS(2-HYDROXYETHYL)ISOCYANURATE TRIACRYLATE

5-10%

CAS number: 40220-08-4 EC number: 254-843-6 REACH registration number: 01-

2120741502-64-XXXX

#### Classification

Eye Dam. 1 - H318 Skin Sens. 1B - H317 Aquatic Chronic 2 - H411

p-TOLUENE SULFONYL CHLORIDE 1-5%

CAS number: 98-59-9 EC number: 202-684-8 REACH registration number: 01-

2119971273-36-XXXX

Classification

Met. Corr. 1 - H290 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

TRIMETHYLOLPROPANE TRIMETHACRYLATE

1-5%

CAS number: 3290-92-4 EC number: 221-950-4 REACH registration number: 01-

2119542176-41-XXXX

Classification

Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

#### **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

**Inhalation** Move the exposed person to fresh air. Get medical attention if any discomfort continues.

**Ingestion** Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get

medical attention.

Skin contact Remove contaminated clothing. Wash skin thoroughly with soap and water. If symptoms

develop, obtain medical attention

**Eye contact** Remove any contact lenses and open eyelids wide apart. Promptly wash eyes with plenty of

water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

**Skin contact** Mild dermatitis, allergic skin rash.

**Eye contact** Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor 
No specific recommendations. Treat symptomatically.

# **SECTION 5: Firefighting measures**

# 5.1. Extinguishing media

Suitable extinguishing media Foam, carbon dioxide or dry powder.

Unsuitable extinguishing

Do not use water jet as an extinguisher, as this will spread the fire.

media

# 5.2. Special hazards arising from the substance or mixture

Hazardous combustion Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide,

**products** and unknown hydrocarbons. Oxides of nitrogen.

5.3. Advice for firefighters

Special protective equipment Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

for firefighters clothing.

#### **SECTION 6: Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

#### 6.2. Environmental precautions

**Environmental precautions** Not considered to be a significant hazard due to the small quantities used. Avoid discharge

into drains.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for

disposal.

#### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see section 13.

#### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Use in a well ventilated area. Avoid contact with skin and eyes. Do not ingest or inhale. Do not

eat, drink or smoke when using this product.

# 7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C. Never return

unused material to storage receptacle.

# 7.3. Specific end use(s)

Usage description Adhesive.

## SECTION 8: Exposure controls/Personal protection

#### 8.1. Control parameters

# Occupational exposure limits

# p-TOLUENE SULFONYL CHLORIDE

Short-term exposure limit (15-minute): WEL 5 mg/m<sup>3</sup>

WEL = Workplace Exposure Limit.

# 2-PHENOXYETHYL METHACRYLATE (CAS: 10595-06-9)

**DNEL** Workers - Inhalation; Long term systemic effects: 12 mg/m<sup>3</sup>

Workers - Inhalation; Long term local effects: 84 mg/m³

Workers - Dermal; Long term systemic effects: 3.5 mg/kg/day

PNEC Fresh water; 14.2 μg/l

marine water; 1.42 µg/l

STP; 1.77 mg/l

Sediment (Freshwater); 0.665 mg/kg Sediment (Marinewater); 0.067 mg/kg

Soil; 0.125 mg/kg

# TRIS(2-HYDROXYETHYL)ISOCYANURATE TRIACRYLATE (CAS: 40220-08-4)

DNEL Not relevant.PNEC Not relevant.

### TRIMETHYLOLPROPANE TRIMETHACRYLATE (CAS: 3290-92-4)

**DNEL** Workers - Inhalation; Long term systemic effects: 14.81 mg/m³

Workers - Dermal; Long term systemic effects: 42 mg/kg/day Workers - Dermal; Long term local effects: 9.33 mg/cm²

PNEC Fresh water; 2.76 μg/l

marine water; 0.276 µg/l

STP; 10 mg/l

Sediment (Freshwater); 0.495 mg/kg Sediment (Marinewater); 0.05 mg/kg

Soil; 0.097 mg/kg

# 8.2. Exposure controls

# Protective equipment







Appropriate engineering controls

Provide adequate ventilation. Avoid inhalation of vapours. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness:  $\geq 0.4$  mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness:  $\geq 0.4$  mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures

Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

Ensure adequate ventilation of the working area. Respiratory protection may be required if excessive airborne contamination occurs. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Organic vapour filter. Type A. (EN14387)

# SECTION 9: Physical and chemical properties

# 9.1. Information on basic physical and chemical properties

Appearance Paste.

Colour Black.

Odour Acrylic

Odour threshold Not available.

# Permabond TA4630A

**pH** Not relevant.

Melting point Not available.

**Initial boiling point and range** Not applicable.

Flash point >100°C

**Evaporation rate** Not available.

Upper/lower flammability or

explosive limits

Not available.

Vapour pressure Not available.

Vapour density Not available.

Relative density 1.0

**Solubility(ies)** Slightly soluble in water. Miscible with the following materials: Organic solvents.

Partition coefficient Not available.

Auto-ignition temperature Not available.

**Decomposition Temperature** Not available.

Viscosity ≈400000 mPa s @ 25°C Thixotropic

Oxidising properties Not available.

9.2. Other information

Other information Not relevant.

# SECTION 10: Stability and reactivity

# 10.1. Reactivity

**Reactivity** The following materials may react with the product: Strong oxidising agents.

10.2. Chemical stability

**Stability** Stable at normal ambient temperatures.

# 10.3. Possibility of hazardous reactions

Possibility of hazardous

reactions

There are no known reactivity hazards associated with this product.

10.4. Conditions to avoid

Conditions to avoid Stable at normal ambient temperatures and when used as recommended.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a

hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified

**products** organic compounds.

# **SECTION 11: Toxicological information**

# 11.1. Information on toxicological effects

# Permabond TA4630A

**Toxicological effects**The mixture is classified based on the available hazard information for the ingredients as

defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the

substances listed under Section 3 is provided in the following.

Skin sensitisation

**Skin sensitisation** May produce an allergic reaction.

Reproductive toxicity

Reproductive toxicity -

development

Suspected of damaging the unborn child.

Aspiration hazard

Aspiration hazard Not anticipated to present an aspiration hazard, based on chemical structure.

**Inhalation** Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at

ambient temperature.

Ingestion No harmful effects expected from quantities likely to be ingested by accident.

**Skin contact** Prolonged and frequent contact may cause redness and irritation.

**Eye contact** May cause serious eye damage.

Toxicological information on ingredients.

#### 2-PHENOXYETHYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD50

mg/kg)

5,000.0

Species Rat

Acute toxicity - dermal

Notes (dermal LD<sub>50</sub>) No information available.

Acute toxicity - inhalation

Notes (inhalation LC<sub>50</sub>) No information available.

Skin corrosion/irritation

**Skin corrosion/irritation** Slightly irritating.

Animal data Primary dermal irritation index: 0.25

Serious eye damage/irritation

Serious eye Slightly irritating.

damage/irritation

Skin sensitisation

**Skin sensitisation** Guinea pig maximization test (GPMT) - Guinea pig: Sensitising.

Germ cell mutagenicity

**Genotoxicity - in vitro** Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No information available.

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Reproductive toxicity

Reproductive toxicity -

Screening - NOAEL 800 mg/kg/day, Oral, Rat F1

fertility

Reproductive toxicity -

development

Developmental toxicity: - NOAEL: 600 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

**STOT - single exposure** No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure NOAEL 350 mg/kg/day, Oral, Rat

Aspiration hazard

Aspiration hazard Not available.

TRIS(2-HYDROXYETHYL)ISOCYANURATE TRIACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀

2,500.0

mg/kg)

Species Rat

Acute toxicity - dermal

Notes (dermal LD<sub>50</sub>) No information available.

Acute toxicity - inhalation

Notes (inhalation LC50) No information available.

Skin corrosion/irritation

Skin corrosion/irritation Not irritating.

Serious eye damage/irritation

Serious eye Irreversible effect.

damage/irritation

Skin sensitisation

Skin sensitisation Local Lymph Node Assay (LLNA) - Mouse: Sensitising.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity -

No information available.

fertility

Specific target organ toxicity - single exposure

**STOT - single exposure** No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not applicable.

# p-TOLUENE SULFONYL CHLORIDE

Acute toxicity - oral

Acute toxicity oral (LD50

mg/kg)

4.680.0

**Species** Rat

Acute toxicity - dermal

Acute toxicity dermal (LD<sub>50</sub> 5,010.0

mg/kg)

**Species** Rabbit

TRIMETHYLOLPROPANE TRIMETHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅o

2,000.1

mg/kg)

**Species** Rat

Acute toxicity - dermal

Acute toxicity dermal (LD<sub>50</sub> 2,000.1

mg/kg)

**Species** Rat

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Not irritating.

Serious eye damage/irritation

Serious eye

Method: OECD 405, Rabbit Not irritating.

damage/irritation

Respiratory sensitisation

Respiratory sensitisation No information available.

Skin sensitisation

Skin sensitisation Guinea pig maximization test (GPMT) - Guinea pig: Not sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Negative.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity NOAEL 833 mg/kg/day, Dermal, Mouse

Reproductive toxicity

Reproductive toxicity -

- NOAEL > 900 mg/kg/day, Oral, Rat P, F1

fertility

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Reproductive toxicity -

development

Developmental toxicity: - NOAEL: 300 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

**STOT - single exposure** No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not applicable.

# **SECTION 12: Ecological information**

**Ecotoxicity** Toxic to aquatic life with long lasting effects. Avoid release to the environment.

12.1. Toxicity

**Toxicity** The mixture is classified based on the available hazard information for the ingredients as

defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the

substances listed under Section 3 is provided in the following.

#### Ecological information on ingredients.

#### 2-PHENOXYETHYL METHACRYLATE

Acute aquatic toxicity

Acute toxicity - fish LC50, 72 hours: 10 mg/l, Leuciscus idus (Golden orfe)

Acute toxicity - aquatic

invertebrates

 $LC_{50}$ , 48 hours: 1.21 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

LC₅o, 72 hours: 4.44 mg/l, Desmodesmus subspicatus

Acute toxicity -

microorganisms

EC₅o, 180 minutes: 177 mg/l, Activated sludge

# p-TOLUENE SULFONYL CHLORIDE

Acute aquatic toxicity

Acute toxicity - fish LC<sub>50</sub>, 96 hours: 1009 mg/l, Danio rerio (Zebrafish)

Acute toxicity - aquatic

invertebrates

EC<sub>50</sub>, 48 hours: 334 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

NOEC, 72 hours: >2.6 mg/l, Pseudokirchneriella subcapitata

Acute toxicity -

microorganisms

NOEC, 3 hours: 377 mg/l, Activated sludge

# TRIMETHYLOLPROPANE TRIMETHACRYLATE

Acute aquatic toxicity

Acute toxicity - fish LC<sub>50</sub>, 96 hours: 2 mg/l, Oncorhynchus mykiss (Rainbow trout)

Acute toxicity - aquatic

invertebrates

EC₅o, 48 hours: > 9.22 mg/l, Daphnia magna

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Acute toxicity - aquatic

EC<sub>50</sub>, 72 hours: 3.88 mg/l, Pseudokirchneriella subcapitata

plants

NOEC, 72 hours: 0.177 mg/l, Pseudokirchneriella subcapitata

Acute toxicity - microorganisms

EC<sub>50</sub>, 3 hours: > 1000 mg/l, Activated sludge

Chronic aquatic toxicity

Chronic toxicity - fish early NOEC, 21 days: 0.138 mg/l, Pimephales promelas (Fat-head Minnow)

life stage

# 12.2. Persistence and degradability

Persistence and degradability No data available.

Ecological information on ingredients.

# TRIMETHYLOLPROPANE TRIMETHACRYLATE

Stability (hydrolysis) pH7 - Half-life : > 9.999 hours @ 25°C

Biodegradation Water - Degradation 53%: 28 days

12.3. Bioaccumulative potential

**Bioaccumulative potential** No data available on bioaccumulation.

Partition coefficient Not available.

Ecological information on ingredients.

#### TRIMETHYLOLPROPANE TRIMETHACRYLATE

Partition coefficient log Kow: 2.75 - 4.2

12.4. Mobility in soil

**Mobility** No data available.

Ecological information on ingredients.

#### TRIMETHYLOLPROPANE TRIMETHACRYLATE

Surface tension 53 mN/m @ 20°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB

This product does not contain any substances classified as PBT or vPvB.

assessment

12.6. Other adverse effects

Other adverse effects None known.

#### **SECTION 13: Disposal considerations**

#### 13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local

regulations Empty containers may contain product residue; follow SDS and label warnings

even after they have been emptied.

Disposal methods Do not empty into drains, dispose of this material and its container at hazardous or special

waste collection point.

Waste class 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous

substances.

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# **SECTION 14: Transport information**

Road transport notes Applies only to inner containers >5 litres. See SP 375

Sea transport notes Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

Air transport notes Applies only to inner containers >5 liters. See SP A197 (375)

14.1. UN number

3082

#### 14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains 2-phenoxyethylmethacrylate)

#### 14.3. Transport hazard class(es)

9

#### 14.4. Packing group

Ш

#### 14.5. Environmental hazards

#### Environmentally hazardous substance/marine pollutant



#### 14.6. Special precautions for user

EmS F-A, S-F

Tunnel restriction code (E)

# 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

# **SECTION 15: Regulatory information**

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009)

No. 716).

**EU legislation** Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16

December 2008 on classification, labelling and packaging of substances and mixtures (as

amended).

COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation,

Authorisation and Restriction of Chemicals (REACH)

**Guidance** Workplace Exposure Limits EH40.

CHIP for everyone HSG228.

Approved Classification and Labelling Guide (Sixth edition) L131.

Safety Data Sheets for Substances and Preparations.

#### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

# **SECTION 16: Other information**

Revision date 28/10/2020

Revision 2

Supersedes date 23/07/2020

Hazard statements in full H290 May be corrosive to metals.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H361d Suspected of damaging the unborn child. H411 Toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.