

Technical data sheet



Product: 9515

Manufacturer: H.B. FULLER

Product group: KLEBSTOFF

Article group: VERNETZER/HÄRTER

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SWIFT®HARDENER 9515

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Swift[®] hardener 9515

Type of Product Hardener for solvent based adhesives.

Product Characteristics By adding this product, the adhesive will have:

- better adhesion
- higher initial tack
- improved resistance against high temperatures

Typical Applications Hardener with medium reaction time for two component adhesives based on polyurethane and polyester.

Suitable substrates Depends on the adhesive being used.

Typical Properties

Property	Value
Base	isocyanate
Colour	transparent
Density	approx. 1,01 g/cm ³
Viscosity	thin fluid
Shelf life	12 months

Application Instructions	Depending on the type of adhesive and requirements: <ul style="list-style-type: none">– 5 – 10% of the hardener should be added and mixed well. Pot-life, time period the mixed adhesive should be used: <ul style="list-style-type: none">– 2 – 24 hours
Cleaning Instructions	Please contact your local Sales Office for available cleaning solutions.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +10°C and below +35°C. Remaining below the recommended temperature, this product is useable again after rewarming.
Disposal Advice	Please refer to the MSDS for disposal instructions.
Safety Advice	Please refer to the MSDS for safety advice.

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