

# Technical data sheet



Product: AS 7096N

Manufacturer: DOWSIL

Product group: KLEBSTOFF

Article group: 1-K SILIKON

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## DOWSIL™ AS 7096N SEALANT CLEAR

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## Technical Data Sheet

# DOWSIL™ AS 7096N Sealant Clear

## FEATURES

- One component adhesive/sealant
- Cures at room temperature when exposed to moisture in the air
- Alkoxy cure system
- Non-sag, paste consistency
- Easy to apply
- Excellent unprimed adhesion to many substrates
- Stable and flexible form -50°C to +150°C

## BENEFITS

- Non-corrosive to metals
- Low odor

## COMPOSITION

- Silicone Adhesive/Sealant
- Contains fungicide

Translucent neutral cure silicone adhesive/sealant

## APPLICATIONS

- Sealing and bonding applications where translucent and non-corrosive cure is required
- Low modulus formulation for high movement capability

## TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications.

CTM <sup>1</sup>	ASTM <sup>2</sup>	Property	Unit	Result
<b>As supplied</b>				
		Color and appearance		Translucent paste
0097B	D 1475	Density	g/cm <sup>3</sup>	1.01
0364C	MIL-S-8802D	Extrusion Rate	g/min	190
0098		Skin-Over Time (23°C, 50% R.H.)	min	5-10
0095A	MIL-S-8802F	Tack-Free-Time (23°C, 50% R.H.)	min	15-30
<b>Mechanical Properties, cured 7 days in air at 23°C and 50% R.H.</b>				
0137A	D 412	Tensile Strength	MPa	1.0
0137A	D 412	Elongation at break	%	500
0137A	D 412	Modulus at 100%	MPa	0.23
0099	D 2240	Hardness, Shore A		13

<sup>1</sup>CTM : Corporate Test Method, copies of CTM's are available on request.

<sup>2</sup>ASTM : American Society for Testing and Materials.

## DESCRIPTION

DOWSIL™ AS 7096N Sealant Clear is a clear, low modulus silicone adhesive/sealant designed for applications where non-corrosive cure and durable adhesion to a variety of substrates is required.

Unprimed adhesion may be obtained on many substrates such as glass, metals (e.g. zinc, steel, aluminum) and most common engineering plastics (e.g. PVC, polyacrylate, polycarbonate). Adhesion may be less successful on some low energy plastics such as polyethylene, polypropylene and PTFE.

## HOW TO USE

### Substrate preparation

All surfaces must be clean and dry. Degrease and wash off any contaminants that could impair adhesion. Suitable solvents include isopropyl alcohol, acetone or methylethyl ketone.

However, for maximum adhesion, the use of DOWSIL™ 1200 OS Primer is recommended. After solvent cleaning, a thin coat of primer is applied by dipping, brushing or spraying. Allow primer to dry for 15 to 90 minutes at room temperature and a relative humidity of 50% or higher.

### How to apply

DOWSIL AS 7096N Sealant Clear is ready to use. Apply a bead of DOWSIL AS 7096N Clear to one of the prepared surfaces, then quickly cover with the other substrate to be bonded. On exposure to moisture, the freshly applied material will “skin over” in about 5-10 minutes at room temperature and 50% relative humidity. Any tooling should be completed before this skin forms. The surface is easily tooled with a spatula. The adhesive/sealant will be tack-free in about 15-30 minutes.

### Cure Time

After skin formation, cure continues inward from the surface. In 24 hours at room temperature and 50% relative humidity, DOWSIL AS 7096N Clear will cure to a depth of about 2.4 mm. Very deep sections, especially when access to atmospheric moisture is restricted, will take longer to cure completely. Cure time is very much depending on the humidity level. It is extended at lower humidity levels and accelerated at higher levels, respectively (see table below).

Condition	Rel.Cure Speed
23°C, 50% R.H.	100%
15°C, 40% R.H.	70%
30°C, 60% R.H.	135%
35°C, 70% R.H.	168%

Before handling and packaging bonded Components, users are advised to wait a sufficiently long time to ensure that the integrity of the seal is not affected. This will depend on many factors and should be determined by the user for each specific application.

**HANDLING  
PRECAUTIONS  
PRODUCT SAFETY  
INFORMATION REQUIRED  
FOR SAFE USE IS NOT  
INCLUDED IN THIS  
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AND SAFETY DATA SHEETS  
AND CONTAINER LABELS  
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AND HEALTH HAZARD  
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APPLICATION ENGINEER,  
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### STORAGE

Product should be stored between 5 and 30°C in original, unopened containers.

### LIMITATIONS

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

### HEALTH AND ENVIRONMENTAL INFORMATION

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, [consumer.dow.com](http://consumer.dow.com) or consult your local Dow representative.

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DOWSIL™ AS 7096N Sealant Clear

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